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(54) Title: 4,5-DIARYLOXAZOLE DERIVATIVES

(57) Abstract

Heterocyclic compounds of formula (I) wherein R¹ is carboxy or protected carboxy, R² is aryl which may have suitable substituent(s), R3 is aryl which may have suitable substituent(s), A1 is lower alkylene, A2 is bond or lower alkylene and -Q- is (II), etc., and pharmaceutically acceptable salts thereof which are useful as a medicament.

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- 1 -

DESCRIPTION

4,5-Diaryloxazole derivatives

5 TECHNICAL FIELD

This invention relates to new heterocyclic compounds and pharmaceutically acceptable salts thereof which are useful as a medicament.

10 BACKGROUND ART

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Some heterocyclic compounds have been known as described, for example, in EP 0434034A1.

DISCLOSURE OF INVENTION

- 15 This invention relates to new heterocyclic compounds. More particularly, this invention relates to new heterocyclic compounds and pharmaceutically acceptable salts thereof which have pharmacological activities such as an inhibitory activity on platelet aggregation,

 20 vasodilating activity, antihypertensive activity or the like and are prostaglandin I₂ agonists, to processes for their production, to a pharmaceutical composition containing the same and to a use thereof for manufacture of medicaments.
- Accordingly, one object of this invention is to provide new and useful heterocyclic compounds and pharmaceutically acceptable salts thereof.

Another object of this invention is to provide processes for production of the heterocyclic compounds and salts thereof.

A further object of this invention is to provide a pharmaceutical composition containing, as an active ingredient, said heterocyclic compounds or pharmaceutically acceptable salts thereof.

Still further object of this invention is to provide

- 2 -

use of the heterocyclic compounds and pharmaceutically acceptable salts thereof for manufacture of medicaments for the therapeutic and/or prophylactic treatment of arterial obstruction, cerebrovascular disease, hepatic cirrhosis, arteriosclerosis, ischemic heart disease, restenosis after percutaneous transluminal coronary angioplasty, hypertension or the like.

The heterocyclic compounds of this invention can be represented by the following formula (I) :

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wherein ${\bf R}^{\bf 1}$ is carboxy or protected carboxy,

 ${\ensuremath{\mathsf{R}}}^2$ is aryl which may have suitable substituent(s),

 ${\ensuremath{\mathsf{R}}}^3$ is aryl which may have suitable substituent(s),

 ${\tt A}^{1}$ is lower alkylene,

 ${\tt A}^2$ is bond or lower alkylene and

-Q- is

$$\mathbb{C}^{1}$$

(in which _______is cyclo(lower)alkane or

cyclc(lower)alkene, each of which may have suitable substituent(s)).

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- 3 -

According to the present invention, the new heterocyclic compounds (I) can be prepared by the processes which are illustrated in the following scheme.

5 Process 1

(II) (III) or a salt thereof or a salt thereof

(I) or a salt thereof

25 Process 2

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(Ia)
or a salt thereof

- 4 -

Elimination reaction of the carboxy protective group .

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 $A^{2}-Q-N$ $O-A^{1}-COOH$ R²

(Ib)

or a salt thereof

15 Process 3

 $A^{2}-Q^{1}-N$ R^{2} R^{3}

(Ic)

or a salt thereof

25

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oxidation

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- 5 -

5

(Id) or a salt thereof

10 Process 4

$$A^{2}-Q^{2}$$
 R^{2}
 R^{2}
 R^{3}

15

(Id) or a salt thereof

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Reduction

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$$A^{2}-Q^{3$$

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(Ie) or a salt thereof

- 6 -

Process 5

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(Ic) or a salt thereof

10 Reduction

20 (If) or a salt thereof

Process 6

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30 (Ic) or a salt thereof

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Oxidation

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(Ig) or a salt thereof

Process 7

25 (Ie) or a salt thereof

Alkylation

- 8 -

(Ih) or a salt thereof

Process 8

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$$A^{2} \xrightarrow{R^{2}} CH \xrightarrow{N} R^{2}$$

$$O-A^{1}-R^{1}$$

(Ii) or a salt thereof

$$A^{2} \xrightarrow{A^{3}} CH_{2} \xrightarrow{N} R^{2}$$

(Ij) or a salt thereof

- 9 -

wherein R^1 , R^2 , R^3 , A^1 , A^2 , -Q-, and ${\color{red} \bigcirc}_{A^3}$ are each as

defined above,

X¹ is an acid residue,

 R_a^1 is protected carboxy,

$$-Q^{1}$$
 is A^{4} , A^{4} CH_{2} or A^{4} CH_{1}

(in which $\binom{1}{A^4}$ is cyclo(lower)alkene),

$$-Q^2$$
- is $-Q_5$ CH₂- $-Q_5$ CH-

(in which A_5) is cyclo(lower)alkane having an epoxy group),

$$-Q^{3} - is \xrightarrow{A^{6}} CH_{2} \xrightarrow{Or} CH_{2}$$

(in which $\binom{1}{A^6}$ is cyclo(lower)alkane

having a hydroxy group),

$$-Q^4$$
 is A^7 CH_2 or A^7

(in which $\binom{1}{A^7}$ is cyclo(lower)alkane),

- 10 -

$$-Q^{5} - \text{ is } \xrightarrow{A^{8}} - \text{CH}_{2} - \xrightarrow{A^{8}} - \text{CH}_{-}$$
(in which $\xrightarrow{A^{8}}$ is cyclo(lower)alkane having two hydroxy groups), and

10
$$-Q^{6}- \text{ is } \overbrace{A^{9}}, \overbrace{A^{9}}-CH_{2}-\overbrace{A^{9}}-CH_{-}$$
(in which $\overbrace{A^{9}}$ is cyclo(lower)alkane having a lower alkoxy group).

The starting compound (II) is novel and can be prepared by the following processes.

Process A

$$A^2 - Q - CN$$

$$O - R^4$$

(IV) or a salt thereof

- 11 -

$$A^2$$
-Q-COOH

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(Va) or a salt thereof

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or a salt thereof

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(VII) or a salt thereof

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- 12 -

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(IX) or a salt thereof

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Process B

30 (XIIa) or a salt thereof

- 13 -

Process C

(XII)
or a salt thereof

Dehydration

 $\begin{array}{c|c} & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & \\ & & & \\ & &$

(IXa) or a salt thereof

Process D

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 $A^2 - Q = \begin{pmatrix} N & R^2 \\ O - R_a^4 \end{pmatrix}$

(IXb) or a salt thereof

- 14 -

Dealkylation

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(II)
or a salt thereof

Process E

$$20 \qquad + \qquad R^5 - SO_2 - CH_2NC$$

(X) (XIII) 25 or a salt thereof

$$A^{2} \xrightarrow{CN} A^{2} \xrightarrow{CN} A^{30}$$

(IVa) or a salt thereof

- 15 -

Process F

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 x^2-Q-R^6

(XIV)

(XV)

or a salt thereof or a salt thereof

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(V)

or a salt thereof

20 Process G

25

(Vb)

or a slat thereof

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Elimination reaction of the carboxy protective group

- 16 -

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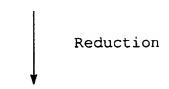
(Va) or a salt thereof

10 Process H

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(XVI) or a salt thereof

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 $\begin{array}{c} \text{(Xa)} \\ \text{or a salt thereof} \end{array}$

- 17 -

Process I

(XVII) (XVIII)

or a salt thereof or a salt thereof

(XVIa)

20 or a salt thereof

wherein R^2 , R^3 , A^2 , A^2 , A^3 , A^2 , A^3 , A^2 , A^3 , A^2 , are each as defined above,

25 R⁴ is hydrogen or lower alkyl,

Ra is lower alkyl,

Y is halogen,

 ${\rm X}^2$ is an acid residue,

 ${\ensuremath{\mathsf{R}}}^5$ is aryl which may have suitable substituent(s),

R⁶ is carboxy or protected carboxy,

R_a is protected carboxy,

A¹⁰ is lower alkylene having a hydroxy group,

 A_a^2 is lower alkylene, and

R⁷ is lower alkyl.

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- 18 -

Suitable pharmaceutically acceptable salts of the object compound (I) are conventional non-toxic salts and include a metal salt such as an alkali metal salt (e.g. sodium salt, potassium salt, etc.) and an alkaline earth metal salt (e.g. calcium salt, magnesium salt, etc.), an ammonium salt, an organic base salt (e.g. trimethylamine salt, triethylamine salt, pyridine salt, picoline salt, dicyclohexylamine salt, N,N'-dibenzylethylenediamine salt, etc.), an organic acid salt (e.g. acetate, maleate, tartrate, methanesulfonate, benzenesulfonate, formate, toluenesulfonate, trifluoroacetate, etc.), an inorganic acid salt (e.g. hydrochloride, hydrobromide, sulfate, phosphate, etc.), a salt with an amino acid (e.g. arginine, aspartic acid, glutamic acid, etc.), and the like.

In the above and subsequent descriptions of the present specification, suitable examples and illustrations of the various definitions which the present invention include within the scope thereof are explained in detail as follows.

The term "lower" is intended to mean 1 to 6 carbon atom(s), unless otherwise indicated.

Suitable "aryl" may include phenyl, naphthyl and the like.

Suitable "lower alkylene" may include straight or branched one having 1 to 6 carbon atom(s), such as methylene, ethylene, trimethylene, tetramethylene, pentamethylene, hexamethylene or the like, preferably one having 1 to 3 carbon atom(s).

Suitable "lower alkyl" may include straight or branched one having 1 to 6 carbon atom(s), such as methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, t-butyl, pentyl, t-pentyl, hexyl or the like, preferably one having 1 to 4 carbon atom(s).

35 Suitable "protected carboxy" may include esterified

etc.);

35

carboxy and the like.

Suitable example of the ester moiety of an esterified carboxy may be the ones such as lower alkvl ester (e.g. methyl ester, ethyl ester, propyl ester, isopropyl ester, butyl ester, isobutyl ester, tert-butyl ester, pentyl 5 ester, hexyl ester, etc.) which may have at least one suitable substituent(s), for example, lower alkanoyloxy(lower)alkyl ester [e.g. acetoxymethyl ester, propionyloxymethyl ester, butyryloxymethyl ester, 10 valeryloxymethyl ester, pivaloyloxymethyl ester, hexanoyloxymethyl ester, 1(or 2)-acetoxyethyl ester, 1(or 2 or 3)-acetoxypropyl ester, 1(or 2 or 3 or 4)acetoxybutyl ester, 1(or 2)-propionyloxyethyl ester, 1(or 2 or 3)-propionyloxypropyl ester, 1(or 2)-butvrvloxyethyl ester, 1(or 2)-isobutyryloxyethyl ester, 1(or 2)-15 pivaloyloxyethyl ester, 1(or 2)-hexanoyloxyethyl ester, isobutyryloxymethyl ester, 2-ethylbutyryloxymethyl ester, 3,3-dimethylbutyryloxymethyl ester, 1(or 2)pentanoyloxyethyl ester, etc.], lower alkylsulfonyl(lower)alkyl ester (e.g. 2-mesylethyl ester, 20 etc.), mono(or di or tri)-halo(lower)alkyl ester (e.g. 2iodoethyl ester, 2,2,2-trichloroethyl ester, etc.), lower alkoxycarbonyloxy(lower)alkyl ester (e.g. methoxycarbonyloxymethyl ester, ethoxycarbonyloxymethyl ester, 2-methoxycarbonyloxyethyl ester, 1-25 ethoxycarbonyloxyethyl ester, 1-isopropoxycarbonyloxyethyl ester, etc.), phthalidylidene(lower)alkyl ester, or (5lower alkyl 2-oxo-1,3-dioxol-4-yl)(lower)alkyl ester [e.g. (5-methyl-2-oxo-1,3-dioxol-4-yl) methyl ester, (5-ethyl-2-dioxol-4-yl)oxo-1,3-dioxol-4-yl)methyl ester, (5-propyl-2-oxo-1,3-30 dioxol-4-yl)ethyl ester, etc.]; lower alkenyl ester (e.g. vinyl ester, allyl ester, etc.); lower alkynyl ester (e.g. ethynyl ester, propynyl ester,

ar(lower) alkyl ester which may have at least one suitable

- 20 -

substituent(s) such as mono(or di or tri)phenyl(lower)alkyl ester which may have at least one
suitable substituent(s) (e.g. benzyl ester, 4methoxybenzyl ester, 4-nitrobenzyl ester, phenethyl ester,
trityl ester, benzhydryl ester, bis(methoxyphenyl)methyl
ester, 3,4-dimethoxybenzyl ester, 4-hydroxy-3,5-di-tertbutylbenzyl ester, etc.);
aryl ester which may have at least one suitable
substituent(s) (e.g. phenyl ester, 4-chlorophenyl ester,
tolyl ester, tert-butylphenyl ester, xylyl ester, mesityl
ester, cumenyl ester, etc.);
phthalidyl ester; and the like.

Suitable "substituent" in the term "aryl which may have suitable substituent(s)" may include halogen, amino, hydroxy, lower alkoxy, lower alkyl as exemplified above, and the like.

Suitable "cyclo(lower)alkane" may include cyclopropane, cyclobutane, cyclopentane and cyclohexane.

Suitable "cyclo(lower)alkene" may include cyclopropene, cyclobutene, cyclopentene and cyclohexene.

Suitable "substituent" in the term

"cyclo(lower)alkane or cyclo(lower)alkene, each of which
may have suitable substituent(s)" may include epoxy,
hydroxy, lower alkoxy and the like.

Suitable "lower alkoxy" may include methoxy, ethoxy, propoxy, isopropoxy, butoxy, isobutoxy, t-butoxy, pentyloxy, t-pentyloxy, hexyloxy and the like.

Suitable "acid residue" may include halogen (e.g. chlorine, bromine, iodine, etc.), lower alkanoyloxy (e.g. acetyloxy, etc.), sulfonyloxy (e.g. methylsulfonyloxy, phenylsulfonyloxy, tolylsulfonyloxy, etc.), and the like.

Suitable "halogen" may include the ones as exemplified above.

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Preferred embodiments of the object compound (I) are

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as follows:

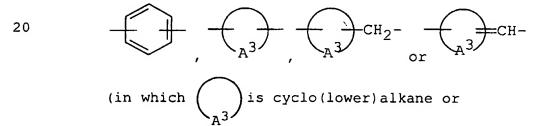
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R¹ is carboxy, or protected carboxy (more preferably esterified carboxy, most preferably lower alkoxycarbonyl,

- R² is aryl which may have one to three (more preferably one) suitable substituent(s) [more preferably phenyl or lower alkylphenyl],
- R³ is aryl which may have one to three (more preferably one) suitable substituent(s) [more preferably phenyl or lower alkylphenyl],
 - A^1 is lower alkylene (more preferably C_1-C_3 alkylene, most preferably methylene),
- A^2 is bond, or lower alkylene (more preferably C_1 - C_3 alkylene, most preferably methylene), and $-Q_2$ is



cyclo(lower)alkene, each of which may have one to three (more preferably one or two) suitable substituent(s) (more preferably substituent(s) selected from the group consisting of epoxy, hydroxy and lower alkoxy)).

More preferred embodiments of the object compound (I) are as follows :

R¹ is carboxy, or protected carboxy (more preferably esterified carboxy, most preferably lower

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alkoxycarbonyl),

 ${\sf R}^2$ is aryl which may have one to three (more preferably one) suitable substituent(s) [more preferably phenyl or lower alkylphenyl],

R³ is aryl which may have one to three (more preferably one) suitable substituent(s) [more preferably phenyl or lower alkylphenyl],

 ${\tt A}^1$ is lower alkylene (more preferably ${\tt C}_1{\tt -C}_3$ alkylene, most preferably methylene),

 A^2 is bond, or lower alkylene (more preferably C_1 - C_3 alkylene, most preferably methylene), and -Q- is

15
$$A^3$$
 (in which A^3)

is cyclo(lower)alkane which may have a substituent selected from the group consisting of epoxy, hydroxy and lower alkoxy, or cyclo(lower)alkene),

$$CH_2$$
- (in which A^3) is cyclo(lower)alkane

which may have one or two substituent(s) selected from the group consisting of epoxy and hydroxy, or cyclo(lower)alkene), or

$$\bigcirc$$
 CH- (in which \bigcirc is cyclo(lower)alkane).

- 23 -

The processes for preparing the object and starting compounds of the present invention are explained in detail in the following.

5 Process 1

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The compound (I) or a salt thereof can be prepared by reacting the compound (II) or a salt thereof with the compound (III) or a salt thereof.

This reaction is usually carried out in a solvent such as acetonitrile, benzene, N,N-dimethylformamide, tetrahydrofuran, methylene chloride, ethylene chloride, chloroform, diethyl ether or any other solvent which does not adversely affect the reaction.

The reaction temperature is not critical and the reaction is usually carried out under cooling to warming.

The reaction is usually carried out in the presence of a base.

Suitable base may include the inorganic base such as alkali metal hydroxide (e.g. sodium hydroxide, potassium hydroxide, etc.), alkaline earth metal hydroxide (e.g. magnesium hydroxide, calcium hydroxide, etc.), alkali metal carbonate (e.g. sodium carbonate, potassium carbonate, etc.), alkaline earth metal carbonate (e.g. magnesium carbonate, calcium carbonate, etc.) or the like, and the organic base such as tri(lower)alkylamine (e.g., trimethylamine, triethylamine, diisopropylethylamine, etc.), di(lower)alkylaniline (e.g. dimethylaniline, etc.), pyridine or the like.

30 Process 2

The compound (Ib) or a salt thereof can be prepared . by subjecting the compound (Ia) or a salt thereof to elimination reaction of the carboxy protective group.

Suitable method of this reaction may include conventional one such as hydrolysis, reduction and the

- 24 -

like.

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(i) For Hydrolysis:

The hydrolysis is preferably carried out in the presence of a base or an acid including Lewis acid.

Suitable base may include an inorganic base and an organic base such as an alkali metal [e.g. sodium, potassium, etc.], the hydroxide or carbonate or bicarbonate thereof, trialkylamine [e.g. trimethylamine, triethylamine, etc.], picoline, 1,5-diazabicyclo[4.3.0]-non-5-ene, 1,4-diazabicyclo[2.2.2]octane, 1,8-diazabicyclo[5.4.0]undec-7-ene, or the like.

Suitable acid may include an organic acid [e.g. formic acid, acetic acid, propionic acid, trichloroacetic acid, trifluoroacetic acid, etc.] and an inorganic acid [e.g. hydrochloric acid, hydrobromic acid, sulfuric acid, hydrogen chloride, hydrogen bromide, etc.]. The elimination using Lewis acid such as trihaloacetic acid [e.g. trichloroacetic acid, trifluoroacetic acid, etc.] or the like is preferably carried out in the presence of cation trapping agents [e.g. anisole, phenol, etc.].

The reaction is usually carried out in a solvent such as water, an alcohol [e.g. methanol, ethanol, etc.], methylene chloride, tetrahydrofuran, 1,2-dimethoxyethane, a mixture thereof or any other solvent which does not adversely influence the reaction. A liquid base or acid can be also used as the solvent. The reaction temperature is not critical and the reaction is usually carried out under cooling to warming.

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(ii) For reduction:

Reduction is carried out in a conventional manner, including chemical reduction and catalytic reduction.

Suitable reducing agents to be used in chemical reduction are a combination of a metal (e.g. tin, zinc,

iron, etc.) or metallic compound (e.g. chromium chloride, chromium acetate, etc.) and an organic or inorganic acid (e.g. formic acid, acetic acid, propionic acid, trifluoroacetic acid, p-toluenesulfonic acid, hydrochloric acid, hydrobromic acid, etc.).

Suitable catalysts to be used in catalytic reduction are conventional ones such as platinum catalysts (e.g. platinum plate, spongy platinum, platinum black, colloidal platinum, platinum oxide, platinum wire, etc.), palladium catalysts (e.g. spongy palladium, palladium black, palladium oxide, palladium on carbon, colloidal palladium, palladium on barium sulfate, palladium on barium carbonate, etc.), nickel catalysts (e.g. reduced nickel, nickel oxide, Raney nickel, etc.), cobalt catalysts (e.g. reduced cobalt, Raney cobalt, etc.), iron catalysts (e.g. reduced iron, Raney iron, etc.), copper catalysts (e.g. reduced copper, Raney copper, Ullman copper, etc.) and the like. The reduction is usually carried out in a conventional solvent which does not adversely influence the reaction such as water, methanol, ethanol, propanol, ethyl acetate, N,N-dimethylformamide, tetrahydrofuran, or a mixture thereof. Additionally, in case that the abovementioned acids to be used in chemical reduction are in liquid, they can also be used as a solvent.

The reaction temperature of this reduction is not critical and the reaction is usually carried out under cooling to warming.

Process 3

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30 The compound (Id) or a salt thereof can be prepared by subjecting the compound (Ic) or a salt thereof to oxidation reaction.

Oxidation is carried out in a conventional manner and suitable oxidizing reagent may include per acid (e.g., perbenzoic acid, m-chloroperbenzoic acid, performic acid,

- 26 -

peracetic acid, perphthalic acid, etc.), and the like.

The reaction is usually carried out in a conventional solvent such as water, alcohol, (e.g., methanol, ethanol, isopropyl alcohol, etc.), tetrahydrofuran, dioxane, dichloromethane, ethylene dichloride, chloroform, N,N-dimethylformamide, N,N-dimethylacetamide, or any other organic solvent which does not adversely affect the reaction.

The reaction temperature is not critical and the reaction is usually carried out under cooling to heating.

Process 4

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The compound (Ie) or a salt thereof can be prepared by subjecting the compound (Id) or a salt thereof to reduction reaction.

This reduction can be carried out in a similar manner to that of the aforementioned <u>Process 2</u>, and therefore the reagents to be used and the reaction conditions (e.g., solvent, reaction temperature, etc.) can be referred to those of the <u>Process 2</u>.

Process 5

The compound (If) or a salt thereof can be prepared by subjecting the compound (Ic) or a salt thereof to reduction reaction.

This reduction can be carried out in a similar manner to that of the aforementioned <u>Process 2</u>, and therefore the reagents to be used and the reaction conditions (e.g., solvent, reaction temperature, etc.) can be referred to those of the <u>Process 2</u>.

Process 6

The compound (Ig) or a salt thereof can be prepared by subjecting the compound (Ic) or a salt thereof to oxidation reaction.

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This oxidation can be carried out in a similar manner to that of the aforementioned <u>Process 3</u>, and therefore the reagents to be used and the reaction conditions (e.g., solvent, reaction temperature, etc.) can be referred to those of the <u>Process 3</u>.

Process 7

The compound (Ih) or a salt thereof can be prepared by subjecting the compound (Ie) or a salt thereof to alkylation reaction.

This reaction can be carried out in accordance with the method disclosed in the Example 20 described later or a similar manner thereto.

15 Process 8

The compound (Ij) or a salt thereof can be prepared by subjecting the compound (Ii) or a salt thereof to reduction reaction.

This reduction can be carried out in a similar manner to that of the aforementioned <u>Process 2</u>, and therefore the reagents to be used and the reaction conditions (e.g., solvent, reaction temperature, etc.) can be referred to those of the <u>Process 2</u>.

25 Process A - (1)

The compound (Va) or a salt thereof can be prepared by subjecting the compound (IV) or a salt thereof to hydrolysis reaction.

This reaction can be carried out in accordance with the method disclosed in the Preparation 2 described later or a similar manner thereto.

Process A - (2)

The compound (VII) or a salt thereof can be prepared by reacting the compound (Va) or a salt thereof with the

- 28 -

compound (VI) or a salt thereof.

This reaction can be carried out in accordance with the method disclosed in the Preparation 3 described later or a similar manner thereto.

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Process A - 3

The compound (IX) or a salt thereof can be prepared by reacting the compound (VII) or a salt thereof with the compound (VIII) or a salt thereof.

This reaction can be carried out in accordance with the method disclosed in the Preparation 4 described later or a similar manner thereto.

Process B

The compound (XIIa) or a salt thereof can be prepared by reacting the compound (X) or a salt thereof with the compound (XI) or a salt thereof.

This reaction can be carried out in accordance with the methods disclosed in the Preparations 6 and 7 described later or similar manners thereto.

Process C

The compound (IXa) or a salt thereof can be prepared by subjecting the compound (XII) or a salt thereof to dehydration reaction.

This reaction can be carried out in accordance with the methods disclosed in the Preparations 8 and 9 described later or similar manners thereto.

30 Process D

The compound (II) or a salt thereof can be prepared by subjecting the compound (IXb) or a salt thereof to dealkylation reaction.

The reagent to be used in this reaction may include halotrialkylsilane (e.g., iodotrimethylsilane, etc.),

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alkali metal thioalkoxide (e.g., sodium thioethoxide, etc.), alkali metal sulfide (e.g., sodium sulfide, etc.), alkali metal diphenylphosphide (e.g., lithium diphenylphosphide, etc.), aluminum halide (e.g., aluminum chloride, aluminum bromide, etc.), boron trihalide (e.g., boron trichloride, boron tribromide, etc.), pyridine hydrochloride, alkylmagnesium halide (e.g., methylmagnesium iodide, etc.), lithium halide (e.g., lithium chloride, etc.), and the like.

The reaction is usually carried out in a conventional solvent such as water, alcohol, (e.g., methanol, ethanol, isopropyl alcohol, etc.), tetrahydrofuran, dioxane, dichloromethane, ethylene dichloride, chloroform, N,N-dimethylformamide, N,N-dimethylacetamide, or any other organic solvent which does not adversely affect the reaction.

The reaction temperature is not critical and the reaction is usually carried out under cooling to heating.

20 Process E

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The compound (IVa) or a salt thereof can be prepared by reacting the compound (X) or a salt thereof with the compound (XIII).

This reaction can be carried out in accordance with
the method disclosed in the Preparation 1 described later
or a similar manner thereto.

Process F

The compound (V) or a salt thereof can be prepared by reacting the compound (XIV) or a salt thereof with the compound (XV) or a salt thereof.

This reaction can be carried out in accordance with the method disclosed in the Preparation 28 described later or a similar manner thereto.

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Process G

The compound (Va) or a salt thereof can be prepared by subjecting the compound (Vb) or a salt thereof to elimination reaction of the carboxy protective group.

This reduction can be carried out in a similar manner to that of the aforementioned <u>Process 2</u>, and therefore the reagents to be used and the reaction conditions (e.g., solvent, reaction temperature, etc.) can be referred to those of the <u>Process 2</u>.

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Process H

The compound (Xa) or a salt thereof can be prepared by subjecting the compound (XVI) or a salt thereof to reduction reaction.

This reduction can be carried out in a similar manner to that of the aforementioned <u>Process 2</u>, and therefore the reagents to be used and the reaction conditions (e.g., solvent, reaction temperature, etc.) can be referred to those of the <u>Process 2</u>.

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Process I

The compound (XVIa) or a salt thereof can be prepared by reacting the compound (XVII) or a salt thereof with the compound (XVIII) or a salt thereof.

This reaction can be carried out in accordance with the method disclosed in the Preparation 43 described later or a similar manner thereto.

The object compound (I) of this invention and pharmaceutically acceptable salt thereof have pharmacological activities such as an inhibitory activity on platelet aggregation, vasodilating activity, antihypertensive activity or the like and are prostaglandin I_2 agonists, and therefore can be used for treating and/or preventing arterial obstruction (e.g., chronic arterial obstruction, etc.), cerebrovascular

- 31 -

disease, gastric ulcer, hepatitis, hepatic insufficiency, hepatic cirrhosis, arteriosclerosis, ischemic heart disease, restenosis after percutaneous transluminal coronary angioplasty, hypertension, inflammation, heart failure, renal disease (e.g., renal failure, nephritis, etc.), diabetic neuropathy, diabetic nephropathy, peripheral circulatory disturbance, and the like, and can be also used for protecting organs after transplantation.

- In order to show the utility of the object compound (I), pharmacological data of the representative compound thereof are shown in the following.
 - i) Inhibition of human platelet aggregation induced by ADP
- [I] Test Compound :

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Isomer C obtained in Example 2.

20 [II] Test method:

Human blood was obtained from healthy volunteers and mixed with 1/10 volume of 3.8% sodium citrate, pH 7.4. The citrate blood was centrifuged at 150 X g for 10 minutes and the platelet rich plasma (PRP) was removed. The remaining blood was centrifuged for a further 10 minutes at 1500 X g to prepare the platelet poor plasma (PPP), which was used as a reference for platelet aggregation. Aggregation studies were carried out using HEMATRACER 801 (NBS, Japan), a 8 channel aggregometer. 25 µl of sample solution and 225 µl of PRP were mixed and stirred at 1000 rpm for 2 minutes at 37°C. Aggregation was induced by ADP solution at the final concentration of 2.5 µM.

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[III] Test result :

Test Compound	Inhibition (%)
$3.2 \times 10^{-7} \text{ M}$	100 ± 0.4

mean ± S.E.

ii) Effect on mean arterial blood pressure in conscious rats

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[I] Test Compound:

Sodium [3-[[(1S)-2-(4,5-diphenyloxazol-2-yl)-2-cyclohexen-1-yl]methyl]phenoxy]acetate

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[II] Test Method :

Male Sprague-Dawley rats, aged 8-9 weeks, were anesthetized with diethyl ether and a polyethylene cannula filled with heparin solution was inserted into the femoral artery of the rats to measure mean blood pressure. Mean blood pressure was measured with a pressure transducer and recorded on a polygraph. Two hours after operation, the test compound suspended in 0.5% methyl cellulose was administered orally in a volume of 5 ml/kg. Oral hypotensive effect of the test compound was expressed as the maximal decrease (R max). Briefly, R max was expressed as maximal % change compared to mean blood pressure prior to the administration of the test compound.

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[III] Test Result :

Test Compound	R max (%)
3.2 mg/kg	31.3

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The pharmaceutical composition of the present invention can be used in the form of a pharmaceutical preparation, for example, in solid, semisolid or liquid form (e.g. tablet, pellet, troche, capsule, suppository, cream, ointment, aerosol, powder, solution, emulsion, suspension etc.), which contains the object compound (I) or a pharmaceutically acceptable salt thereof as an active ingredient, suitable for rectal, pulmonary (nasal or buccal inhalation), nasal, ocular, external (topical), oral or parenteral (including subcutaneous, intravenous and intramuscular) administrations or insufflation.

The pharmaceutical composition of this invention can contain various organic or inorganic carrier materials, which are conventionally used for pharmaceutical purpose, such as excipient (e.g. sucrose, starch, mannit, sorbit, lactose, glucose, cellulose, talc, calcium phosphate, calcium carbonate, etc.), binding agent (e.g. cellulose, methyl cellulose, hydroxypropylcellulose, polypropylpyrrolidone, gelatin, gum arabic,

- polyethyleneglycol, sucrose, starch, etc.), disintegrator (e.g. starch, carboxymethyl cellulose, calcium salt of carboxymethyl cellulose, hydroxypropylstarch, sodium glycol-starch, sodium bicarbonate, calcium phosphate, calcium citrate, etc.), lubricant (e.g. magnesium
- stearate, talc, sodium laurylsulfate, etc.), flavoring agent (e.g. citric acid, mentol, glycine, orange powders, etc.), preservative (e.g. sodium benzoate, sodium bisulfite, methylparaben, propylparaben, etc.), stabilizer (e.g. citric acid, sodium citrate, acetic acid, etc.),
- suspending agent (e.g. methyl cellulose, polyvinylpyrrolidone, aluminum stearate, etc.), dispersing agent, aqueous diluting agent (e.g. water), base wax (e.g. cacao butter, polyethyleneglycol, white petrolatum, etc.).

The effective ingredient may usually be administered with a unit dose of 0.01 mg/kg to 50 mg/kg, 1 to 4 times a

- 34 **-**

day. However, the above dosage may be increased or decreased according to age, weight, conditions of the patient or the administering method.

The following preparations and examples are given only for the purpose of illustrating the present invention in more detail.

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15 (to be continued on the next page)

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- 35 -

Preparation 1

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A solution of potassium tert-butoxide (4.10 g) in tert-butanol-1,2-dimethoxyethane (1:1, 38 ml) was added dropwise to a stirred solution of 2-[(3-methoxyphenyl)-methyl]cyclohexanone (4.10 g) and (p-tolylsulfonyl)methyl isocyanide (4.10 g) in 1,2-dimethoxyethane under ice cooling over 30 minutes. The resulting mixture was stirred at the same temperature for 1 hour and at room temperature for 2 hours and 30 minutes, and then a mixture of diethyl ether and water was added thereto. The organic layer was separated, washed with water and brine, dried over magnesium sulfate, and evaporated in vacuo. The oily residue was chromatographed over silica gel using n-hexane - ethyl acetate as an eluent to afford 1-cyano-2-[(3-methoxyphenyl)methyl]cyclohexane (3.73 g) as an oil.

IR (Film): 2224, 1260 cm⁻¹

NMR (CDCl₃, δ): 0.9-1.7 (16H, m), 1.8-2.7 (m)
+ 3.10 (dd, J=3.5Hz, 13.4Hz) + 3.35 (m) total
8H, 3.79 (3H, s), 3.80 (3H, s), 6.7-6.8 (6H, m),
7.1-7.3 (2H, m)

(+) APCI Mass (m⁺/z): 230 (M⁺+1)

Preparation 2

A solution of 1-cyano-2-[(3-methoxyphenyl)methyl]
cyclohexane (3.60 g) and potassium hydroxide (2.82 g) in
ethyleneglycol (12.3 ml) was refluxed for 5 hours, cooled
to room temperature, and diluted with water and 5% sodium
hydroxide aqueous solution. The resulting mixture was
washed three times with diethyl ether, acidified with

conc. hydrochloric acid, and extracted with diethyl ether.
The extract was dried over magnesium sulfate and
evaporated in vacuo to give 2-[(3-methoxyphenyl)methyl]cyclohexanecarboxylic acid (3.11 g) as an oil.

IR (Film): 2750-2350, 1700, 1260 cm-1

35 NMR (CDCl₃, δ): 0.8-2.3 (m; + 2.6-2.9 (m) total 24H,

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3.8 (6H, s), 6.6-6.7 (6H, m), 7.0-7.3 (2H, m) (-) APCI Mass (m^+/z) : 247 (M^+-1)

Preparation 3

5 1-Ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride (501 mg) was added to a stirred solution of 2-[(3-methoxyphenyl)methyl]cyclohexanecarboxylic acid (500 mg), benzoin (427 mg), and 4-dimethylaminopyridine (12.2 mg) in dichloromethane (10 ml) under ice cooling. resulting mixture was stirred at the same temperature for 10 2 hours and at room temperature for 1 hour, and then a mixture of ethyl acetate and 1N hydrochloric acid was added thereto. The organic layer was separated, washed successively with 1N hydrochloric acid, sodium bicarbonate aqueous solution and brine, dried over magnesium sulfate, 15 and evaporated in vacuo. The residue was chromatographed over silica gel using n-hexane - toluene as an eluent to afford 2-oxo-1,2-diphenylethyl 2-[(3-methoxyphenyl)methyl]cyclohexanecarboxylate (455 mg) as a colorless oil.

20 IR (Film): 1725, 1690 cm⁻¹

NMR (CDCl₃, δ): 0.9-2.3 (40H, broad), 2.5-3.0 (8H, m), 3.6-3.8 (12H, m), 6.59-6.61 (m) + 6.68-6.76

(m) total 12H, 6.8-6.9 (4H, m), 7.0-7.5 (36H,

m), 7.9-8.0 (8H, m)

25 (+) APCI Mass (m^+/z) : 433 (M^++1)

Preparation 4

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A solution of 2-oxo-1,2-diphenylethyl 2-[(3-methoxy-phenyl)methyl]cyclohexanecarboxylate (440 mg) and ammonium acetate (593 mg) in acetic acid (2.4 ml) was refluxed for 3 hours and cooled to room temperature, and a mixture of water and dichloromethane was added thereto. The organic layer was washed with water and sodium bicarbonate aqueous solution, dried over magnesium sulfate, and evaporated in vacuo to afford 2-[2-[(3-methoxyphenyl)methyl]cyclohexyl]-

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4,5-diphenyloxazole (394 mg). 
 IR (Film) : 1600, 1260 cm<sup>-1</sup> 
 NMR (CDCl<sub>3</sub>, \delta) : 1.0-1.8 (14H, broad), 2.0-2.4 
 (broad) + 2.5-2.8 (broad) + 3.2-3.3 (m) total 
 10H, 6.6-6.7 (6H, m), 7.1 (2H, m), 7.3-7.4 (12H,
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(+) APCI Mass (m^+/z) : 424 (M^++1)

m), 7.5-7.7 (8H, m)

Preparation 5

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10 1.0 M Solution of boron tribromide in dichloromethane (1.25 ml) was added dropwise to a stirred solution of 2-[2-[(3-methoxyphenyl)methyl]cyclohexyl]-4,5diphenyloxazole (370 mg) in dichloromethane (2.0 ml) under ice cooling. The resulting mixture was stirred at the same temperature for 2 hours and at room temperature for 15 22 hours, and then a mixture of ethyl acetate and sodium bicarbonate aqueous solution was added thereto. organic layer was washed with sodium bicarbonate aqueous solution and brine, dried over magnesium sulfate, and evaporated in vacuo. The oily residue was chromatographed 20 over silica gel using n-hexane - ethyl acetate as an eluent to afford 2-[2-[(3-hydroxyphenyl)methyl]cyclohexyl]-4,5-diphenyloxazole (303 mg) as a syrup.

NMR (CDCl₃, δ): 0.8-1.1 (2H, m), 1.2-1.8 (12H, broad), 2.0-2.8 (m) + 3.25-3.28 (m) total 10H, 6.5-6.7 (6H, m), 6.9-7.0 (2H, m), 7.2-7.4 (12H, m), 7.5-7.7 (8H, m)

(+) APCI Mass (m^+/z) : 410 (M^++1)

30 Preparation 6

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To a solution of 4,5-diphenyloxazole in tetrahydrofuran (100 ml) at -78°C under nitrogen was added n-butyllithium (in hexane, 1,7N, 12 ml). After 30 minutes, at the same temperature a solution of 2-(3-methoxybenzyl)cyclopentanone (3.5 g) in tetrahydrofuran

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(10 ml) was added dropwise thereto. After being stirred for 1 hour at 0°C, the reaction mixture was poured into a mixture of ethyl acetate (200 ml) and 1N-hydrochloric acid (50 ml). The organic layer was washed with saturated sodium bicarbonate aqueous solution and brine, dried over magnesium sulfate, and evaporated in vacuo. The oily residue was chromatographed (n-hexane - ethyl acetate: 5:1-2:1) on silica gel to afford 1-hydroxy-1-(4,5-diphenyloxazol-2-yl)-2-(3-methoxybenzyl)cyclopentane (8.0 g).

IR (Neat) : 3350-3400, 1600 cm⁻¹

NMR (CDCl₃, δ) : 1.25-3.00 (9H, m), 3.57, 3.71 (3H, each s), 6.6-6.8 (3H, m), 7.0-7.8 (11H, m)

Mass (m/e) : 426 (M⁺+1)

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Preparation 7

A 1.5 M solution of lithium diisopropylamide mono(tetrahydrofuran) in cyclohexane (19.9 ml) was added dropwise to a stirred solution of 4,5-diphenyloxazole (6.0 g) in tetrahydrofuran (36 ml) and diethyl ether (18 ml) 20 under dry ice - carbon tetrachloride cooling and the mixture was stirred at the same temperature for a while and at 0°C for a while. A solution of 2-[(3methoxyphenyl)methyl]cyclohexanone (5.92 g) in 25 tetrahydrofuran (16 ml) was added to the reaction mixture under dry ice-acetone cooling, and the resulting mixture was stirred at the same temperature for several hours. Then the reaction temperature was allowed to rise gradually to room temperature and the reaction mixture was allowed to stand at room temperature overnight. 30 mixture was treated with ammonium chloride aqueous solution and partitioned between ethyl acetate and 1N hydrochloric acid. The ethyl acetate layer was separated and washed successively with 1N hydrochloric acid (twice), 35 sodium bicarbonate aqueous solution, and brine, dried over

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magnesium sulfate, and evaporated in vacuo. The oily residue was chromatographed (n-hexane - ethyl acetate (10:1)) over silica gel. The first eluate afforded 2-[(1RS,2RS)-1-hydroxy-2-[(3-methoxyphenyl)methyl]-cyclohexyl]-4,5-diphenyloxazole (4.48 g) as pale yellow paste.

IR (Neat): 3430, 1590, 1250 cm⁻¹

NMR (CDCl₃, δ): 1.5-1.8 (6H, br), 1.91-1.96 (2H, m), 2.25-2.65 (3H, m), 3.22 (1H, s), 3.62 (3H, s), 6.57-6.67 (3H, m), 7.02-7.10 (1H, m), 7.32-7.41 (6H, m), 7.50-7.55 (2H, m), 7.61-7.66 (2H, m)

Mass ((+)APCI): 440 (M⁺+1)

The second eluate afforded 2-[(1RS,2SR)-1-hydroxy-2-[(3-methoxyphenyl)methyl]cyclohexyl]-4,5-diphenyloxazole (2.24 g) as pale yellow paste.

IR (Neat): 3410, 1590, 1240 cm⁻¹

NMR (CDCl₃, δ): 1.6-1.9 (7H, br), 2.09-2.15 (2H, m), 2.20-2.26 (1H, m), 3.08 (1H, br d, J=9.9Hz), 3.52 (1H, s), 3.75 (3H, s), 6.69-6.76 (3H, m), 7.12-7.20 (1H, m), 7.34-7.45 (6H, m), 7.58-7.72 (4H, m)

Mass ((+)APCI): 440 $(M^{+}+1)$

Preparation 8

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To a solution of 1-hydroxy-1-(4,5-diphenyloxazol-2-yl)-2-(3-methoxybenzyl)cyclopentane (8.0 g) in toluene (160 ml) was added potassium hydrogensulfate (2.6 g), and the solution was stirred for 1 hour under reflux. After being cooled, the solution was washed with water, saturated sodium bicarbonate aqueous solution and brine and evaporated in vacuo. The oily residue was chromatographed on silica gel to afford a mixture (8.0 g) of 1-(4,5-diphenyloxazol-2-yl)-5-(3-methoxybenzyl)-

- 40 -

cyclopentene and 1-(4,5-diphenyloxazol-2-yl)-2-(3-methoxybenzyl)cyclopentene.

IR (Neat): 1590, 1480, 1440 cm⁻¹

NMR (CDCl₃, δ): 1.8-2.2 (2H, m), 2.3-2.7 (3H, m), 3.75, 3.77 (3H, each s), 6.6-7.0 (4H, m), 7.1-7.4 (6H, m), 7.5-7.8 (4H, m)

Mass (m/e): 408 (M⁺+1)

Preparation 9

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10 A suspension of 2-[(1RS, 2SR)-1-hydroxy-2-[(3-hydroxy-2methoxyphenyl)methyl]cyclohexyl]-4,5-diphenyloxazole (2.23 g) and DL-methionine (7.56 g) in methanesulfonic acid (33.0 ml) was stirred at 60°C for 17 hours, then another DL-methionine (7.56 g) and methanesulfonic acid (33.0 ml) was added thereto. The mixture was stirred at the same 15 temperature for 23 hours and poured into ice-water. resulting aqueous mixture was extracted three times with ethyl acetate. The extracts were combined, washed with sodium bicarbonate aqueous solution and brine, dried over magnesium sulfate, and evaporated in vacuo. The residue 20 was chromatographed (n-hexane-diethyl ether (100:20)) over silica gel. The first eluate afforded 2-[6-[(3hydroxyphenyl)methyl]-1-cyclohexen-1-yl]-4,5diphenyloxazole (897 mg) as paste.

IR (Neat): 3350, 1590 cm⁻¹

NMR (CDCl₃, δ): 1.50-1.83 (4H, br), 2.29-2.35 (2H, br), 2.43-2.54 (1H, m), 3.12-3.34 (2H, m), 5.67 (1H, br), 6.64-6.65 (1H, m), 6.80-6.91 (3H, m), 7.12 (1H, t, J=7.7Hz), 7.31-7.40 (6H, m), 7.57-7.71 (4H, m)

Mass ((+)APCI): 408 (M+1);

Preparation 10

To a solution of a mixture cf 1,2-epoxycyclopentane (7.0 g) and copper(I) chloride (260 mg) in tetrahydrofuran

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(70 ml) was added 3-methoxyphenylmagnesium bromide (53.5 m mol) in tetrahydrofuran (60 ml) at -78°C under N_2 . The mixture was stirred for 1 hour at 0°C. The reaction mixture was poured into a mixture of ethyl acetate and 1N-hydrochloric acid and then the organic layer was washed with saturated sodium bicarbonate aqueous solution and brine. The combined organic extracts were concentrated and the residue was purified by column chromatography on silica gel to give 1-hydroxy-2-(3-methoxyphenyl)-

10 cyclopentane (13 g).

IR (Neat): 3350, 1605 cm⁻¹

NMR (CDCl₃, δ): 1.5-2.3 (7H, m), 2.7-2.9 (1H, m), 3.80 (3H, s), 4.0-4.2 (1H, m), 6.7-6.9 (3H, m), 7.23 (1H, t, J=8Hz)

Mass: $175 (M^+ + 1 - H_2O)$

Preparation 11

The following compound was obtained according to a similar manner to that of Preparation 10.

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1-(Hydroxy-2-(3-methoxyphenyl)cyclohexane IR (Neat) : 3400, 1605 cm⁻¹ NMR (CDCl₃, δ) : 1.2-2.4 (10H, m), 3.5-3.7 (1H, m), 3.80 (3H, s), 6.7-7.0 (3H, m), 7.1-7.3 (1H, m) Mass : 189 (M⁺+1 - 18)

Preparation 12

To a solution of oxalic chloride (9.0 ml) in methylene chloride (200 ml) was added dimethyl sulfoxide (9.6 ml) at -78°C. After 10 minutes, to the solution was added a solution of 1-hydroxy-2-(3-methoxyphenyl)cyclopentane (13 g) in methylene chloride (20 ml) at the same temperature. After 15 minutes, to the mixture was added triethylamine at -78°C and the mixture was warmed at 0°C for 1 hour. The reaction mixture was

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washed with water and brine and dried over magnesium sulfate. The organic solution was concentrated and the residue was purified by column chromatography on silica gel to give 2-(3-methoxyphenyl)cyclopentanone (8.9 g).

IR (Neat): $1730, 1600 \text{ cm}^{-1}$

NMR (CDCl₃, δ): 1.8-2.6 (6H, m), 3.29 (1H, dd, J=9.0, 11.5Hz), 3.79 (3H, s), 6.7-6.9 (3H, m), 7.24 (1H, t, J=8.0Hz)

Mass: $191 (M^++1)$

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Preparation 13

The following compound was obtained according to a similar manner to that of Preparation 12.

15 2-(3-Methoxyphenyl)cyclohexanone

IR (Neat) : 1710 cm^{-1}

NMR (CDCl₃, δ) : 1.7-2.6 (8H, m), 3.5-3.7 (1H, m), 3.79 (3H, s), 6.6-6.9 (3H, m), 7.25 (1H, t, J=7Hz)

20 Mass: $205 (M^++1)$

Preparation 14

To a solution of diethyl phosphono acetic acid (8.0 ml) in 1,2-dimethoxyethane (80 ml) was added sodium hydride (60% in oil, 1.4 g) at 0°C under N_2 . After being stirred for 1 hour at ambient temperature, to the solution was added a solution of 2-(3-methoxyphenyl)cyclopentanone (4.5 g) in 1,2-dimethoxyethane (20 ml). After being stirred for 12 hours, the reaction mixture was poured into a mixture of ethyl acetate and water. The organic layer was washed with saturated sodium bicarbonate aqueous solution and brine. The dried solvent was concentrated and the obtained residue was purified by column chromatography on silica gel to give ethyl [2-(3-methoxyphenyl)cyclopentylidene]acetate (5.0 g).

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IR (Neat) : 1700 cm^{-1} NMR (CDCl₃, δ) : 1.26 (3H, t, J=7Hz), 1.4-2.3 (4H, m), 2.4-3.2 (3H, m), 3.80 (3H, s), 4.16 (2H, q, J=7Hz), 5.40 (1H, s), 6.6-7.0 (3H, m), 7.1-7.3 (1H, m)Mass : $261 \text{ (M}^++1)$

Preparation 15

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The following compounds were obtained according to a similar manner to that of Preparation 14.

- (1) Ethyl [2-(3-methoxybenzyl)cyclohexylidene]acetate
 IR (Neat) : 1710, 1640, 1600 cm⁻¹
 NMR (CDCl₃, δ) : 1.2-1.4 (3H, m), 1.4-2.0 (6H, m),
 2.2-3.2 (5H, m), 3.79 (3H, s), 4.0-4.3 (2H, m),
 5.60 (1H, s), 6.6-6.9 (3H, m), 7.0-7.3 (1H, m)
 Mass : 289 (M⁺+1)
- (2) Ethyl [2-(3-methoxyphenyl)cyclohexylidene]acetate
 IR (Neat): 1700, 1630 cm⁻¹
 NMR (CDCl₃, δ): 1.22 (3H, t, J=7Hz), 1.4-2.3 (7H,
 m), 3.3-3.5 (1H, m), 3.6-3.8 (1H, m), 3.80 (3H,
 s), 5.14 (1H, s), 6.6-6.9 (3H, m), 7.25 (1H, t,
 J=8Hz)

25 Mass: $275 (M^++1)$

Preparation 16

To a solution of ethyl [2-(3-methoxyphenyl)cyclohexylidene]acetate (1.5 g) in benzene (20 ml) was

added 1,8-diazabicyclo[5.4.0]-7-undecene (1 ml) and the
mixture was stirred for 3 days under reflux. And then the
mixture was washed with water, 1N-hydrochloric acid,
saturated sodium bicarbonate aqueous solution, and brine.
The dried solvent was evaporated to give 1-(3-methoxyphenyl)-2-(ethoxycarbonylmethyl)cyclohexene (1.4 g).

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IR (Neat): 1720 cm^{-1} NMR (CDCl₃, δ): 1.23 (3H, t, J=7Hz), 1.5-2.4 (8H, m), 2.90 (2H, s), 3.79 (3H, s), 4.09 (2H, q, J=7Hz), 6.7-6.9 (3H, m), 7.1-7.3 (1H, m)

Mass: $275 \text{ (M}^++1)$

Preparation 17

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To a solution of 3-methoxybenzylmagnesium chloride (19.8 mole) in tetrahydrofuran (20 ml) was added a mixture of 2-cyclohexen-1-one (1.9 g) and trimethylsilyl chloride (5.8 ml) in tetrahydrofuran (30 ml) at -78°C under N_2 . The mixture was stirred for 1 hour at 0°C. The reaction mixture was poured into a mixture of ethyl acetate and 1N-hydrochloric acid and the organic layer was washed with saturated sodium bicarbonate aqueous solution and brine. The combined organic extracts were concentrated and the residue was purified by column chromatography on silica gel to give 3-(3-methoxybenzyl)cyclohexanone (2.12 g).

IR (Neat) : 1705 cm^{-1} NMR (CDCl₃, δ) : 1.2-2.6 (11H, m), 3.80 (3H, s), 6.6-6.8 (3H, m), 7.20 (1H, t, J=8Hz)Mass : $219 \text{ (M}^++1)$

Preparation 18

- The following compounds were obtained according to a similar manner to that of Preparation 17.
- (1) 3-(3-Methoxyphenyl)cyclohexanone
 IR (Neat): 1705, 1605 cm⁻¹

 NMR (CDCl₃, δ): 1.6-2.6 (8H, m), 2.8-3.1 (1H, m),
 3.81 (3H, s), 6.7-7.0 (3H, m), 7.1-7.3 (1H, m)

 Mass: 205 (M⁺+1)
 - (2) 3-(3-Methoxyphenyl)cyclopentanone IR (Neat): 1740 cm⁻¹

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NMR (CDCl₃, δ): 1.8-2.8 (6H, m), 3.3-3.6 (1H, m), 3.81 (3H, s), 6.7-6.9 (3H, m), 7.2-7.4 (1H, m) Mass: 191 (M⁺+1)

5 Preparation 19

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The following compounds were obtained according to a similar manner to that of Preparation 1.

- (1) 1-Cyano-3-(3-methoxybenzyl)cyclohexane

 IR (Neat): 2220, 1600 cm⁻¹

 NMR (CDCl₃, δ): 0.8-2.2 (9H, m), 2.2-2.6 (3H, m),

 3.44 (3H, s), 6.6-6.8 (3H, m), 7.24 (1H, t,

 J=8Hz)

 Mass: 230 (M⁺+1)
 - (2) 1-Cyano-3-(3-methoxyphenyl)cyclopentane
 IR (Neat): 2220, 1600 cm⁻¹
 NMR (CDCl₃, δ): 1.5-2.6 (6H, m), 2.8-3.4 (2H, m),
 3.80 (3H, s), 6.7-6.9 (3H, m), 7.2-7.4 (1H, m)
- (3) 1-Cyano-3-(3-methoxyphenyl)cyclohexane IR (Neat): 2220, 1600 cm $^{-1}$ NMR (CDCl $_3$, δ): 1.4-2.6 (9H, m), 2.8-3.0 ($_1$ H, m), 3.80 (3H, s), 6.7-7.0 (3H, m), 7.1-7.3 (1H, m) Mass: 216 (M $^+$ +1)

Preparation 20

Mass: $202 (M^++1)$

The following compounds were obtained according to a similar manner to that of Preparation 2.

(1) 3-(3-Methoxybenzyl) cyclohexanecarboxylic acid IR (Neat): 1700, 1600 cm⁻¹ NMR (CDCl₃, δ): 0.8-2.8 (11H, m), 3.79 (3H, s), 6.6-6.8 (3H, m), 7.18 (1H, t, J=8Hz)

- 46 -

Mass: $249 (M^{+}+1)$

(2) 3-(3-Methoxyphenyl)cyclopentanecarboxylic acid NMR (CDCl₃, δ): 1.8-2.5 (6H, m), 2.9-3.3 (2H, m), 3.80 (3H, s), 6.6-7.0 (3H, m), 7.22 (1H, t, J=8Hz)

Mass: $221 (M^{+}+1)$

(3) 3-(3-Methoxyphenyl)cyclohexanecarboxylic acid IR (Neat): 1690, 1600 cm⁻¹ NMR (CDCl₃, δ): 1.4-2.9 (10H, m), 3.79 (3H, s), 6.6-6.9 (3H, m), 7.1-7.3 (1H, m) Mass: 235 (M⁺+1)

15 Preparation 21

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Sodium carbonate (11.13 g) was added portionwise to a stirred solution of dihydroxy-(3-methoxyphenyl)borane (5.85 g) and 3-iodobenzoic acid (8.68 g) in water (138 ml) at room temperature, and then palladium(II) acetate (78.6 mg) was added portionwise thereto at the same temperature. The resulting mixture was stirred at the same temperature for 4 hours. The reaction mixture was filtered, then the filtrate was washed twice with diethyl ether and adjusted to pH 2.0 with 6N hydrochloric acid. The precipitated powder was collected by filtration and dissolved in ethyl acetate. The solution was dried over magnesium sulfate and evaporated in vacuo. The residue was washed with n-hexane to afford 3'-methoxy-3-biphenylcarboxylic acid (4.34 g) as a powder.

30 mp: $128.9-132.3^{\circ}$ C

IR (Nujol): 1670 cm^{-1} NMR (DMSO-d₆, δ): 3.85 (3H, s), 6.97-7.01 (1H, m), 7.22-7.28 (2H, m), 7.38-7.46 (1H, m), 7.56-7.64(1H, m), 7.92-7.97 (2H, m), 8.18-8.24 (1H, m)35 (-) APCI Mass: $227 \text{ (M}^{+}-1)$

- 47 -

Preparation 22

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A suspension of 3'-methoxy-3-biphenylcarboxylic acid (4.1 g) and DL-methionine (26.7 g) in methanesulfonic acid (116 ml) was stirred at room temperature for 22 hours, diluted with water, and extracted three times with diethyl ether. The extracts were combined, washed with brine, dried over magnesium sulfate, and evaporated in vacuo. The residue was crystallized from n-hexane to afford 3'-hydroxy-3-biphenylcarboxylic acid (3.59 g) as a colorless powder.

mp: 169.4-170.6°C

IR (Nujol) : 3300, 1685 cm⁻¹

NMR (DMSO-d₆, δ): 6.79-6.84 (1H, m), 7.06-7.13 (2H, m), 7.25-7.33 (1H, m), 7.55-7.63 (1H, m), 7.84-7.96 (2H, m), 8.12-8.14 (1H, m), 9.59 (1H, br)

(+) APCI Mass : 215 (M^++1)

Preparation 23

The following compounds were obtained according to a similar manner to that of Preparation 3.

- (1) 2-Oxo-1,2-diphenylethyl 1-cyclohexenecarboxylate
 IR (Nujol): 1705, 1690 cm⁻¹
 NMR (CDCl₃, δ): 1.59-1.70 (4H, m), 2.20-2.32 (4H,
 br m), 6.91 (1H, s), 7.14-7.18 (1H, m), 7.327.54 (8H, m), 7.94-7.99 (2H, m)
 (+) APCI Mass: 321 (M⁺+1)
 - (2) 2-Oxo-1, 2-diphenylethyl 2-bromobenzoate

30 mp : 109.6-111.1°C
IR (Nujol) : 1725, 1692 cm⁻¹
NMR (CDCl₃, δ) : 7.12 (1H, s), 7.33-7.50 (6H, m), 7.54-7.58 (3H, m), 7.64-7.69 (1H, m), 7.97-8.07 (3H, m)

35 (+) APCI Mass: 397 (M^++2), 395 (M^+)

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Preparation 24

The following compounds were obtained according to a similar manner to that of Preparation 4.

(+) APCI Mass: 302 (M^++1)

(2) 2-(2-Bromophenyl)-4,5-diphenyloxazole

mp: 80.8-82.5°C

IR (Nujol) : 1600 cm^{-1}

NMR (CDCl₃, δ): 7.25-7.47 (8H, m), 7.70-7.78 (5H, m), 8.12 (1H, dd, J=1.8Hz, 7.7Hz)

(+) APCI Mass: $378 (M^++2)$, $376 (M^+)$

Preparation 25

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N-Bromosuccinimide (2.64 g) was added to a stirred suspension of 2-(1-cyclohexenyl)-4,5-diphenyloxazole (3.00 g) in dimethyl sulfoxide (20 ml) and water (267 mg) at room temperature and the resulting mixture was stirred at the same temperature for 19 hours. The reaction mixture was partitioned between ethyl acetate and water. The organic layer was separated, washed with water and brine, dried over sodium sulfate, and evaporated in vacuo. The residue was purified by column chromatography to afford 2-bromo-1-(4,5-diphenyl-2-oxazolyl)cyclohexanol (1.52 g) as a yellow solid.

mp : 128.8-130.4°C

IR (Nujol): $3200, 1600 \text{ cm}^{-1}$

NMR (CDCl₃, δ): 1.5-1.6 (2H, m), 1.83-2.04 (4H, m), 2.33-2.56 (3H, m), 3.64 (1H, s), 4.40 (1H, dd, J=5.5Hz, 7.3Hz), 7.29-7.43 (6H, m), 7.57-7.70

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(4H, m)

(+) APCI Mass: $400 (M^++2)$, $398 (M^+)$

Preparation 26

A mixture of 2-bromo-1-(4,5-diphenyl-2-oxazolyl)cyclohexanol (120 mg) and potassium carbonate (83 mg) in
N,N-dimethylformamide (0.3 ml) was stirred at room
temperature for 6 hours and partitioned between ethyl
acetate and water. The organic layer was washed with
brine, dried over magnesium sulfate, and evaporated in
vacuo to afford 2-(1,2-epoxycyclohexyl)-4,5diphenyloxazole (94 mg) as a pale yellow powder.

mp: 65.8-76.0°C

IR (Neat) : 1600 cm^{-1}

15 NMR (CDCl₃, δ): 1.30-1.63 (4H, m), 1.94-2.14 (2H, m), 2.28-2.42 (1H, m), 2.56-2.73 (1H, m), 3.83-3.84 (1H, m), 7.31-7.42 (6H, m), 7.52-7.66 (4H, m)

(+) APCI Mass : 318 (M^++1)

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Preparation 27

4,4'-Dimethylbenzoin (25.0 g), formamide (230 ml) and phosphorus oxychloride (16.0 ml) was mixed and stirred under reflux for 5.5 hours. The reaction mixture was cooled to room temperature and poured into water, and then extracted with diethyl ether twice. The collected organic phases were washed with brine and dried over magnesium sulfate and activated carbon. The mixture was filtered and evaporated in vacuo, and then purified by column chromatography on silica. The solvent was evaporated to afford 4,5-bis(4-methylphenyl)oxazole (15.41 g) as a solid.

mp: 93.0-94.3°C

IR (Nujol) : 1610 cm^{-1}

35 NMR (CDCl₃, δ): 2.37 (6H, s), 7.16-7.20 (4H, m),

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7.47-7.51 (4H, m), 7.91 (1H, s)

(+) APCI Mass : 250 (M^++1)

Analysis Calcd. for $C_{17}H_{15}NO$:

C 81.90, H 6.06, N 5.62

Found: C 81.95, H 6.00, N 5.58

Preparation 28

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A tetrahydrofuran (50 ml) solution of 3-methoxybenzyl chloride (14.01 g) was added slowly to a suspension of magnesium (2.18 g) and iodine (a catalytic amount) in 10 tetrahydrofuran (50 ml) at 60°C over 40 minutes. After 1 hour stirring at the same temperature, the reaction mixture was cooled to the room temperature. An insoluble material was filtered off and the Grignard solution was prepared. The Grignard solution was added slowly to a 15 suspension of ethyl 5(R)-acetoxy-1-cyclopentenecarboxylate (4.50 g) and copper(I) iodide (0.56 g) in tetrahydrofuran (100 ml) over 1 hour at -60°C. After 1 hour stirring at the same temperature, 1N-hydrochloric acid (100 ml) was 20 added to the reaction mixture. The mixture was extracted with ethyl acetate . The extract was washed with 1Nhydrochloric acid, water, saturated aqueous sodium hydrogencarbonate and brine. Drying (sodium sulfate) and removal of solvent at reduced pressure followed by flash chromatography over 250 g of silica afforded (-)-ethyl 25 5(S)-(3-methoxybenzyl)-1-cyclopentencarboxylate as a colorless oil (4.73 g).

[α]_D : -11.2° (C=1, CH₂Cl₂) IR (Film) : 1700, 1620 cm⁻¹ NMR (CDCl₃, δ) : 1.31 (3H, t, J=7.0Hz), 1.74-2.04 (2H, m), 2.32-2.46 (3H, m), 3.09-3.23 (2H, m), 3.80 (3H, s), 4.21 (2H, q, J=7.0Hz), 6.72-6.80 (4H, m), 7.15-7.26 (1H, m)

Mass (APCI) m/e: 261 $(M^{+}+1)$

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Preparation 29

The following compound was obtained according to a similar manner to that of Preparation 28.

5 (+)-Ethyl 5(R)-(3-methoxybenzyl)-1-cyclopentenecarboxylate

[α]_D: +11.8° (C=1.05, CH₂Cl₂) IR (Film): 1700, 1620 cm⁻¹ NMR (CDCl₃, δ): 1.31 (3H, t, J=7.0Hz), 1.74-2.04 (2H, m), 2.32-2.46 (3H, m), 3.09-3.23 (2H, m), 3.80 (3H, s), 4.21 (2H, q, J=7.0Hz), 6.72-6.80 (4H, m), 7.15-7.26 (1H, m) Mass (APCI) m/e: 261 (M⁺+1)

15 Preparation 30

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To a solution of sodium hydride (1.0 g, 60% in oil) in N,N-dimethylformamide (50 ml) was added trimethylsulfonium iqdide (6.1 g) at ambient temperature under N_2 and stirred for 20 minutes. To the solution was added dropwise a solution of trans-1-ethoxycarbonyl-2-(3-methoxyphenyl)ethylene (5.2 g) in N,N-dimethylformamide (10 ml) and stirred for 2 hours. The reaction mixture was poured into a mixture of ethyl acetate (100 ml) and 1N-hydrochloric acid (100 ml). The organic layer was washed with water, saturated sodium bicarbonate aqueous solution, and brine, and then dried over magnesium sulfate. The solution was evaporated and the residue was chromatographed (hexane:ethyl acetate = 4:1) to give trans-1-ethoxycarbonyl-2-(3-methoxyphenyl)cyclopropane (1.0 g).

IR (Neat): 1720 cm^{-1} NMR (CDCl₃, δ): 0.7-0.9 (1H, m), 1.25 (3H, t, J=7.0Hz), 1.5-1.7 (1H, m), 1.8-2.0 (1H, m), 2.4-2.6 (1H, m), 3.78 (3H, s), 4.16 (2H, q, J=7.0Hz), 6.6-6.9 (3H, m), 7.19 (1H, t, J=8.0Hz)

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Mass: $221 (M^{+}+1)$

Preparation 31

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An ethanol (30 ml) solution of (-)-ethyl 5(S)-(3-methoxybenzyl)-1-cyclopentencarboxylate (4.30 g) and 1N aqueous sodium hydroxide solution (25 ml) was stirred at 60°C for 4 hours. The solvent was removed in vacuo and the residue was partitioned between diethyl ether and water. The aqueous layer was acidified with 1N hydrochloric acid and extracted with ethyl acetate. The extract was washed with brine and dried over sodium sulfate. Removal of solvent afforded a crude carboxylic acid as a yellow oil (3.82 g, [\alpha]_D: -9.65° (C=1, CH_2Cl_2)).

To a n-hexane and ethyl acetate solution (80 ml, 1:1) of the crude carboxylic acid was added (+)-1phenylethylamine (1.96 g) with stirring at the room temperature. A precipitated colorless powder (3.97 g, mp: 125-131°C) was collected by filtration and the additional powder (0.20 g, mp: 127-129°C) was obtained from the filtrate. Recrystallization of the combined powder from n-hexane - ethyl acetate (1:1, 100 ml) afforded a pure salt of (-)-5(S)-(3-methoxybenzyl)-1-cyclopentenecarboxylic acid and (+)-1-phenylethylamine as a colorless needles (3.27 g, mp: 135-136°C, [α]_D: -21.87° (C=1, MeOH)).

The salt was portioned between ethyl acetate and 1N-hydrochloric acid. The organic layer was washed with 1N-hydrochloric acid and brine. Drying (sodium sulfate) and removal of the solvent afforded (-)-5(S)-(3-methoxybenzyl)-1-cyclopentenecarboxylic acid as a colorless oil (2.09 g).

 $[\alpha]_D$: -14.91° (C=1.2, CH₂Cl₂) IR (Film): 1700, 1665 cm⁻¹ NMR (CDCl₃, δ): 1.74-2.12 (2H, m), 2.36-2.49 (3H,

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m), 3.15-3.23 (2H, m), 3.81 (3H, s), 6.73-6.83 (3H, m), 6.97 (1H, m), 7.16-7.26 (1H, m) Mass (APCI) m/e: 233 (M⁺+1)

5 Preparation 32

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The following compounds were obtained according to a similar manner to that of Preparation 31.

(1) (+)-5(R)-(3-Methoxybenzyl)-1-cyclopentenecarboxylic acid

 $[\alpha]_D$: + 15.09° (C=1.04, CH₂Cl₂)

IR (Film): 1700, 1665 cm^{-1}

NMR (CDCl $_3$, δ): 1.74-2.12 (2H, m), 2.36-2.49 (3H, m), 3.15-3.23 (2H, m), 3.81 (3H, s), 6.73-6.83 (3H, m), 6.97 (1H, m), 7.16-7.26 (1H, m)

Mass (APCI) m/e: 233 $(M^{+}+1)$

- (2) trans-2-(3-Methoxyphenyl)cyclopropanecarboxylic acid
 NMR (CDCl₃, δ) : 1.3-1.5 (1H, m), 1.6-1.8 (1H, m),
 1.8-2.0 (1H, m), 2.5-2.7 (1H, m), 3.79 (3H, s),
 6.6-6.9 (3H, m), 7.20 (1H, t, J=8.0Hz)
 FAB Mass : 192 (M⁺)
- (3) [2-(3-Methoxyphenyl)cyclopentylidene]acetic acid 25 Mass: 233 (M⁺+1)
- $(4) \ [2-(3-Methoxyphenyl) cyclohexylidene] \ acetic acid IR (Nujol) : 1700, 1640 cm^{-1} \\ NMR (CDCl_3, \delta) : 1.4-2.4 (7H, m), 3.3-3.5 (1H, m), 3.6-3.8 (1H, m), 3.78 (3H, s), 5.17 (1H, s) \\ Mass : 247 (M^++1)$
 - (5) [1-(3-Methoxyphenyl)cyclohexen-2-yl]acetic acid IR (Nujol) : 1700 cm $^{-1}$ NMR (CDCl $_3$, δ) : 1.5-2.4 (8H, m), 2.98 (2H, s), 3.79

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(3H, s), 6.6-6.8 (3H, m), 7.1-7.3 (1H, m)Mass: 247 (M^++1)

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Preparation 33

The following compound was obtained according to a similar manner to that of Preparation 3.

2-0xo-1,2-bis(4-methylphenyl)ethyl 2-(3-methoxyphenylmethyl)cyclohexanecarboxylate

IR (Neat): 1725, 1685 cm⁻¹

NMR (CDCl₃, δ): 1.16-2.00 (8H, br m), 2.0-2.3 (1H, m), 2.31 (3H, s), 2.34 (3H, s), 2.43 (1H, m),

2.57-2.92 (2H, m), 3.69-3.80 (3H, m), 6.58-6.76 (2H, m), 6.83-6.91 (1H, m), 7.05-7.25 (6H, m),

7.27-7.38 (2H, m), 7.82-7.87 (2H, m)

(+) APCI Mass: 471 (M⁺+1)

25 Preparation 34

Sodium (64 mg) was dissolved in ethanol (10 ml) and 3'-hydroxy-3-biphenylcarboxylic acid (0.5 g) was added thereto. The mixture was stirred at room temperature for 20 minutes, and then conc. sulfuric acid (1 drop) and desyl bromide (642 mg) was added thereto. The resulting mixture was stirred under reflux for 3 hours, cooled to room temperature, and partitioned between water and ethyl acetate. The organic layer was washed successively with water (twice), 1N hydrochloric acid, sodium bicarbonate aqueous solution, and brine, dried over magnesium sulfate,

- 55 -

and evaporated in vacuo. The residue was chromatographed (n-hexane - ethyl acetate) over silica gel to afford 2-oxo-1,2-diphenylethyl 3'-hydroxy-3-biphenylcarboxylate (744 mg) as a paste.

5 IR (Neat): 3370, 1720, 1690 cm⁻¹ NMR (CDCl₃, δ): 5.75 (1H, br), 6.82-6.86 (1H, m), 7.05-7.13 (3H, m), 7.23-7.27 (1H, m), 7.37-7.60 (9H, m), 7.71 (1H, m), 7.99-8.10 (3H, m), 8.29-8.30 (1H, m)

10 Mass ((+)APCI): 409 (M^++1)

Preparation 35

The following compounds were obtained according to a similar manner to that of Preparation 4.

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(1) 2-[2-(3-Methoxyphenylmethyl)cyclohexyl]-4,5-bis(4methylphenyl)oxazole

IR (Neat) : 1590 cm^{-1}

NMR (CDCl₃, δ): 1.3-1.8 (12H, br m), 2.04-2.09 (4H, br m), 2.28-2.32 (2H, m), 2.37 (12H, s), 2.51-2.78 (4H, m), 3.20 (2H, m), 3.70 (3H, s), 3.71 (3H, s), 6.64-6.72 (6H, m), 7.07-7.18 (10H, m), 7.43-7.59 (8H, m)

(+) APCI Mass: 452 (M^++1)

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(2) 2-(3'-Hydroxy-3-biphenyly1)-4,5-diphenyloxazole
IR (Neat) : 3350, 1600 cm⁻¹
NMR (DMSO-d₆, δ) : 6.82-6.87 (1H, m), 7.14-7.20 (2H, m), 7.29-7.33 (1H, m), 7.42-7.53 (6H, m), 7.62-7.73 (5H, m), 7.79-7.83 (1H, m), 8.08-8.12 (1H, m), 8.28 (1H, m), 9.64 (1H, s)

Mass ((+)APCI): 390 (M^++1)

Preparation 36

A methylene chloride solution (20 ml) of (-)-5(S)-(3-

- 56 -

methoxybenzyl)-1-cyclopentenecarboxylic acid (1.99 g), thionyl chloride (2 ml) and N, N-dimethylformamide (2 drops) was stirred for 3 hours at room temperature. Removal of solvent at reduced pressure afforded the crude acid chloride as a brown oil. To a methylene chloride 5 solution (20 ml) of the crude acid chloride and benzoin (1.97 q), pyridine (2 ml) was added at room temperature. The solution was stirred for 4 hours at the same temperature and washed with 1N hydrochloric acid (x 2) and brine. Drying (sodium sulfate) and removal of solvent 10 afforded a yellow oil. An acetic acid solution (80 ml) of the yellow oil and ammonium acetate (14.98 g) was stirred for 7.5 hours at 130°C and cooled to room temperature. Solvent was removed and the residue was dissolved in ethyl 15 acetate. The solution was washed with water, saturated aqueous sodium hydrogen carbonate (x 3), water, and brine. Drying (sodium sulfate) and removal of solvent at reduced pressure followed by flash chromatography on 100 g of silica afforded (+)-1-(4,5-diphenyloxazol-2-yl)-5(S)-20 (3-methoxybenzyl)cyclopentene as a pale yellow solid (2.69 g, 99.6% ee).

mp: 73-75°C

 $[\alpha]_D$: +65.24° (C=1.075, CH₂Cl₂)

IR (Nujol) : 1600 cm^{-1}

25 NMR (CDCl₃, δ): 1.89 (1H, m), 2.00-2.11 (1H, m),

2.46 (2H, m), 2.62 (1H, dd, J=13.3Hz, 9.6Hz),

3.41 (1H, dd, J=13.3Hz, 4.1Hz), 3.56 (1H, m),

3.77 (3H, s), 6.70-6.87 (4H, m), 7.15-7.72 (11H,

m)

30 Mass (APCI) $m/e : 408 (M^++1)$

Preparation 37

The following compound was obtained according to a similar manner to that of Preparation 36.

- 57 -

(-)-1-(4,5-Diphenyloxazol-2-yl)-5(R)-(3-methoxybenzyl)cyclopentene $\left[\alpha\right]_D: -46.91^\circ \ (C=1.29, \ CH_2Cl_2)$

IR (Film): 1600 cm⁻¹

NMR (CDCl₃, δ): 1.89 (1H, m), 2.00-2.11 (1H, m),
2.46 (2H, m), 2.62 (1H, dd, J=13.3Hz, 9.6Hz),
3.41 (1H, dd, J=13.3Hz, 4.1Hz), 3.56 (1H, m),
3.77 (3H, s), 6.70-6.87 (4H, m), 7.15-7.72 (11H, m)

10 Mass (APCI) m/e: 408 (M^++1)

Preparation 38

The following compounds were obtained according to similar manners to those of Preparations 3 and 4.

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- (1) 1-(4,5-Diphenyloxazol-2-yl)-2-(3methoxyphenyl)cyclopropane
 IR (Neat) : 1610, 1590 cm⁻¹
 NMR (CDCl₃, δ) : 1.4-1.6 (1H, m), 1.7-1.9 (1H, m),
 2.3-2.5 (1H, m), 2.6-2.8 (1H, m), 3.74 (3H, s),
 6.7-7.9 (3H, m), 7.2-7.8 (11H, s)
 Mass : 368 (M⁺+1)
- (2) 2-[(4,5-Diphenyloxazol-2-yl)methylene]-1-(3methoxyphenyl)cyclohexane IR (Neat): 1640 cm⁻¹ NMR (CDCl₃, δ): 1.4-2.4 (7H, m), 3.4-3.6 (1H, m), 3.81 (3H, s), 3.7-3.9 (1H, m), 5.66 (1H, s), 6.7-6.9 (3H, m), 7.2-7.8 (11H, m) Mass: 422 (M⁺+1)

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3.48 (2H, s), 3.76 (3H, s), 6.7-6.9 (3H, m),
                  7.2-7.8 (11H, m)
             Mass: 422 (M^++1)
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        (4) 2-[[2-(3-Methoxybenzyl)cyclohexylidene]methyl]-4,5-
             diphenyloxazole
             IR (Neat): 1640, 1610 cm<sup>-1</sup>
            NMR (CDCl<sub>3</sub>, \delta): 1.2-1.9 (6H, m), 2.4-3.3 (5H, m),
                  3.80 (3H, s), 6.13 (1H, s), 6.6-6.9 (3H, m),
 10
                  7.0-7.8 (11H, m)
            Mass: 436 (M^++1)
        (5) 1-(4,5-Diphenyloxazol-2-yl)-3-(3-
            methoxybenzyl) cyclohexane
            IR (Neat): 1600, 1590 cm<sup>-1</sup>
15
            NMR (CDCl<sub>3</sub>, \delta): 0.8-2.2 (9H, m), 2.5-2.7 (2H, m),
                  2.8-3.3 (1H, m), 3.76, 3.80 (3H, each s), 6.7-
                  6.9 (3H, m), 7.1-7.8 (11H, m)
            Mass: 424 (M^++1)
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        (6) 1-(4,5-Diphenyloxazol-2-yl)-3-(3-methoxyphenyl)-
            cyclopentane
            IR (Neat) : 1600 \text{ cm}^{-1}
          NMR (CDCl<sub>3</sub>, \delta): 1.8-2.6 (6H, m), 3.0-3.8 (2H, m),
25
                  3.79, 3.81 (3H, each s), 6.6-7.0 (3H, m), 7.0-
                 7.8 (11H, m)
            Mass: 396 (M^++1)
        (7) 1-(4,5-Diphenyloxazol-2-yl)-3-(3-methoxyphenyl)-
30
            cyclohexane
            IR (Neat) : 1600 \text{ cm}^{-1}
           NMR (CDCl<sub>3</sub>, \delta): 1.4-2.9 (9H, m), 2.9-3.1 (1H, m),
                 3.80 (3H, s), 6.6-7.0 (3H, m), 7.2-7.8 (11H, m)
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Mass: $410 (M^{+}+1)$

Preparation 39

To a solution of [2-(3-methoxyphenyl)cyclopentylidene]acetic acid (4.0 g) in methylene chloride (80 ml) were added benzoin (3.7 g), 1-ethyl-3-(3-5 dimethylaminopropyl) carbodiimide (4.1 ml) and 4dimethylaminopyridine (2.1 g). The resulting mixture was stirred at room temperature for 12 hours and then partitioned between ethyl acetate and 1N-hydrochloric The organic layer was separated, washed successively with 1N-hydrochloric acid, saturated sodium 10 bicarbonate aqueous solution, and brine, dried over magnesium sulfate, and evaporated in vacuo. The residue and ammonium acetate (6.6 g) were dissolved in acetic acid (40 ml) and refluxed for 4 hours. The reaction mixture was evaporated in vacuo and the residue was partitioned 15 between ethyl acetate and water. The organic layer was washed with saturated sodium bicarbonate aqueous solution and brine, dried over magnesium sulfate, and evaporated in vacuo. The residue was chromatographed by silica gel to 20 give 2-[(4,5-diphenyloxazol-2-yl)methyl]-1-(3methoxyphenyl) cyclopentene (4.1 g).

IR (Neat) : 1600 cm^{-1} NMR (CDCl₃, δ) : 1.8-2.1 (2H, m), 2.6-2.9 (4H, m), 3.80 (3H, s), 3.7-3.85 (2H, m), 6.7-7.0 (3H, m), 7.2-7.8 (11H, m)Mass : $408 \text{ (M}^++1)$

Preparation 40

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4,5-Bis(4-methylphenyl)oxazole (3.91 g) was dissolved in tetrahydrofuran (26 ml) and diethyl ether (13 ml) under N₂ gas at -75°C. 1.5N Lithium diisopropylamide was added to the solution. After 45 minutes, 2-(3-methoxyphenylmethyl)cyclopentanone was added to the reaction mixture and then stirred at room temperature for 105 minutes. The ammonium chloride aqueous solution was

- 60 -

added to the reaction mixture and extracted with ethyl acetate. The organic layer was washed with 1N hydrochloric acid, saturated sodium bicarbonate aqueous solution and brine. The organic layer was dried on magnesium sulfate and evaporated to afford the yellow oil. The oil was purified with SiO₂ to afford a mixture (4.83 g) of cis- or trans-2-[1-hydroxy-2-(3-methoxyphenylmethyl)cyclopentyl]-4,5-bis(4-methylphenyl)oxazole (isomer E) and trans- or cis-2-[1-hydroxy-2-(3-methoxyphenylmethyl)cyclopentyl]-4,5-bis(4-methylphenyl)oxazole (isomer F).

isomer E

IR (Neat): 3400, 1590 cm⁻¹

NMR (CDCl₃, δ): 1.6-2.1 (6H, m), 2.37 (6H, s), 2.6-2.9 (3H, m), 3.26 (1H, s), 3.61 (3H, s), 6.53-6.58 (1H, m), 6.64-6.78 (2H, m), 6.94-7.07 (1H, m), 7.12-7.18 (4H, m), 7.34-7.48 (4H, m)

(+) APCI Mass: 454 (M⁺+1)

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isomer F $\text{IR (Neat)}: 3400, 1595 \text{ cm}^{-1} \\ \text{NMR (CDCl}_3, \delta): 1.7-2.2 \text{ (6H, m), 2.38 (6H, s),} \\ 2.43-2.78 \text{ (3H, m), 3.34 (1H, s), 3.72 (3H, s),} \\ 6.66-6.73 \text{ (3H, m), 7.10-7.26 (5H, m), 7.45-7.57 (4H, m)}$

(+) APCI Mass : 454 (M^++1)

Isomer E is different from isomer F in configuration.

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Preparation 41

The following two compounds were obtained according to a similar manner to that of Preparation 7.

35 cis-2-[1-Hydroxy-2-(3-methoxybenzyl)cyclohexyl]-4,5-

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bis (4-methylphenyl) oxazole
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IR (Neat) : 3450, 1600 cm^{-1}

NMR (CDCl₃, δ): 1.2-1.95 (8H, br m), 2.22-2.32 (1H,

m), 2.38 (6H, s), 2.42-2.69 (2H, m), 3.27 (1H,

s), 3.64 (3H, s), 6.60-6.76 (3H, m), 7.03-7.19

(5H, m), 7.40-7.55 (4H, m)

(+) APCI Mass : 468 $(M^{+}+1)$

trans-2-[1-Hydroxy-2-(3-methoxybenzyl)cyclohexyl]-

4,5-bis(4-methylphenyl)oxazole

IR (Neat): 3420, 1590 cm⁻¹

NMR (CDCl₃, δ): 1.39-1.88 (7H, br m), 2.04-2.24

(3H, m), 2.39 (6H, s), 3.05-3.10 (1H, m), 3.58

(1H, s), 3.75 (3H, s), 6.69-6.76 (3H, m), 7.02-

7.25 (5H, m), 7.48-7.60 (4H, m)

(+) APCI Mass: 468 (M^++1)

Preparation 42

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To a solution of (R,R)-mono(2,6-

- 20 dimethoxybenzoyl)tartaric acid (314 mg) in propionitrile
- (5 ml) was added 1M BH3 solution (1.0 ml) in

tetrahydrofuran at 0°C under N₂. The reaction mixture was

stirred for 1 hour at 0°C, and then the solution was

cooled to -78°C. To this were added 1-(trimethylsilyl-

oxy)cyclohexene (1.0 g) and 3-methoxybenzaldehyde (680 mg)

successively. After stirring for 2 hours, the solution was poured into 1N-hydrochloric acid and the product was

extracted with ether. The solvent was evaporated, and the

residue was treated with 1N-hydrochloric acid-

30 tetrahydrofuran solution (2 ml, 1:1). Usual

chromatographic separation gave (2R)-2-(1-hydroxy-1-(3-methoxyphenyl)methyl]cyclohexanone (350 mg).

NMR (CDCl₃, δ): 1.4-2.6 (9H, m), 3.81 (3H, s), 5.32 (1H, m), 6.6-7.4 (4H, m)

35 HPLC (chiralcel AD, 10% isopropanol/hexane,

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1 ml/min; rt = 11.2 min

Preparation 43

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The following compound was obtained by using (S,S)-mono(2,6-dimethoxybenzoyl)tartaric acid instead of (R,R)-mono(2,6-dimethoxybenzoyl)tartaric acid in a similar manner to that of Preparation 42.

(2S)-2-[1-Hydroxy-1-(3-methoxyphenyl)methyl]-cyclohexanone

HPLC (chiralcel AD, 10% isopropanol/hexane, 1 ml/min); rt = 13.0 min

Preparation 44

To a solution of (2S)-2-[1-hydroxy-1-(3-methoxyphenyl)methyl]cyclohexanone (0.8 g) in ethanol (20 ml) was added paradium on carbon (0.5 g). After being stirred for 4 hours under hydrogen atmosphere, the reaction mixture was filtered. The solvent was evaporated to give (2S)-2-(3-methoxybenzyl)cyclohexanone (0.8 g).

HPLC (chiralcel OJ, 5% isopropanol/hexane, 1 ml/min);
rt = 13.9 min

Preparation 45

The following compound was obtained according to a similar manner to that of Preparation 44.

(2R)-2-(3-Methoxybenzyl)cyclohexanone
HPLC (chiralcel OJ, 5% isopropanol/hexane, 1 ml/min);
 rt = 11.2 min

Preparation 46

The following compounds were obtained according to similar manners to those of Preparations 6 and 8.

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(1) (6R)-1-(4,5-Diphenyloxazol-2-yl)-6-(3 methoxybenzyl)cyclohexene
HPLC (chiralcel AD, 5½ isopropanol/hexane, 1 ml/min);
 rt = 15.5 min
IR (Neat) : 1600 cm⁻¹
NMR (CDCl₃, δ) : 1.4-2.0 (4H, m), 2.0-2.5 (3H, m),
 3.0-3.4 (2H, m), 3.75 (3H, s), 6.6-6.8 (1H, m),
 6.8-7.0 (3H, m), 7.0-7.8 (11H, m)
Mass : 422 (M+1)
(2) (6S)-1-(4,5-Diphenyloxazol-2-yl)-6-(3-methoxybenzyl)cyclohexene
HPLC (chiralcel AD, 5½ isopropanol/hexane, 1 ml/min);

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Preparation 47

rt = 14.8 min

3-Methoxybenzylmagnesium chloride was prepared from 3-methoxybenzyl chloride (1.72 g), magnesium (turnings, 243 mg), and a slight amount of iodine in tetrahydrofuran (10 ml) at room temperature ~ 50°C in a usual manner, and then copper(II) bromide (143 mg) was added thereto at -78°C. The Grignard reagents in tetrahydrofuran (4.0 ml) was added to a solution of 2-(1,2-epoxycyclohexyl)-4,5diphenyloxazole (640 mg) in tetrahydrofuran (2 ml) with stirring at -78°C. The resulting mixture was stirred under ice cooling for 1 hour and 30 minutes and the additional Grignard reagents in tetrahydrofuran (3.0 ml) was added thereto at the same temperature. The mixture was stirred at room temperature overnight. The reaction mixture was treated with ammonium chloride aqueous solution and partitioned between ethyl acetate and 1N hydrochloric acid. The ethyl acetate layer was washed successively with 1N-hydrochloric acid, sodium bicarbonate aqueous solution, and brine, dried over magnesium sulfate, and evaporated in vacuo. The residue was chromatographed

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(n-hexane - ethyl acetate) over silica gel to afford 2-[trans-l-hydroxy-2-(3-methoxybenzyl)cyclohexyl]-4,5diphenyloxazole (594 mg) as a paste.

IR (Neat): 3400, 1600 cm⁻¹

NMR (CDCl₃, δ): 1.5-1.9 (6H, br m), 2.1-2.26 (2H, m), 3.05-3.11 (1H, br m), 3.56 (1H, s), 3.75 (3H, s), 6.69-6.76 (3H, m), 7.11-7.20 (1H, m),

(+) APCI Mass : 440 (M^++1)

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Preparation 48

The following compound was obtained according to a similar manner to that of Preparation 47.

7.33-7.44 (6H, m), 7.58-7.72 (4H, m)

2-[trans-1-Hydroxy-2-(3-methoxyphenyl)cyclohexyl]-4,5-diphenyloxazole

IR (Neat) : 3350, 1590 cm⁻¹
NMR (CDCl₃, δ) : 1.5-1.6 (1H, br), 1.86-2.04 (4H, br
 m), 2.17-2.48 (3H, br m), 2.92-3.00 (1H, m),
 3.39 (1H, s), 3.61 (3H, s), 6.4-6.7 (3H, m),
 7.07-7.16 (1H, m), 7.31-7.40 (6H, m), 7.49-7.70
 (4H, m)

(+) APCI Mass : 426 (M^++1)

25 Preparation 49

A solution of 2-(2-bromophenyl)-4,5-diphenyloxazole (3.0 g) in tetrahydrofuran (15 ml) was added dropwise to a stirred mixture of magnesium (213 mg) and a slight amount of iodine in tetrahydrofuran (15 ml) at room temperature under a nitrogen atmosphere and the resulting mixture was stirred at 70°C for 3 hours. The reaction mixture was added slowly to a solution of 3-benzyloxybenzaldehyde (1.69 g) in tetrahydrofuran (6 ml) under dry ice-acetone cooling and a nitrogen atmosphere. The resulting mixture was stirred at the same temperature for 3 hours and at

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room temperature overnight, treated with ammonium chloride aqueous solution, and partitioned between ethyl acetate and 0.5N hydrochloric acid. The organic layer was washed with sodium bicarbonate aqueous solution and brine, dried over magnesium sulfate, and evaporated in vacuo. The residue was chromatographed (n-hexane - ethyl acetate) over silica gel to afford 2-(4,5-diphenyl-2-oxazolyl)-3'-benzyloxybenzhydrol (2.21 g) as paste.

IR (Neat): 3300, 1590 cm⁻¹

NMR (CDCl₃, δ): 4.95-4.98 (2H, m), 6.24 (1H, br m), 6.85-6.94 (2H, m), 7.16-7.52 (16H, m), 7.64-7.69 (4H, m), 8.08-8.13 (1H, m)

(+) APCI Mass : 510 (M^++1)

15 Preparation 50

A mixture of trans-1-(4,5-diphenyl-2-oxazolyl)-2-(3-methoxybenzyl)cyclohexanol (580 mg) and DL-methionine (1.97 g) in methanesulfonic acid (8.1 ml) was stirred at room temperature for 15 hours. After addition of DL-methionine (1.97 g) and methanesulfonic acid (8.1 ml), the resulting mixture was stirred at 50°C for 5 hours and partitioned between ethyl acetate and water. The organic layer was washed successively with water (twice), sodium bicarbonate aqueous solution, and brine, dried over magnesium sulfate, and evaporated in vacuo. The residue was chromatographed (n-hexane - ethyl acetate) over silica gel to afford trans-1-(4,5-diphenyl-2-oxazolyl)-2-(3-hydroxybenzyl)cyclohexanol (357 mg) as an amorphous powder.

30 IR (Neat): 3300, 1590 cm⁻¹

NMR (CDCl₃, δ): 1.3-1.9 (8H, br m), 2.07-2.26 (2H, m), 3.02-3.07 (1H, m), 3.54 (1H, br), 6.62-6.74 (3H, m), 7.06-7.14 (1H, m), 7.35-7.45 (6H, m), 7.58-7.72 (4H, m)

(+) APCI Mass : 426 (M^++1)

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Preparation 51

The following compounds were obtained according to a similar manner to that of Preparation 50.

5 (1) trans-2-[1-Hydroxy-2-(3-hydroxyphenyl)cyclohexyl]-4,5-diphenyloxazole

IR (Neat): 3350, 1600 cm^{-1}

NMR (CDCl₃, δ): 1.50 (2H, br m), 1.86-2.04 (4H, br m), 2.15-2.35 (2H, br m), 2.88 (1H, dd,

J=13.1Hz, 3.5Hz), 3.54 (1H, s), 5.48 (1H, br), 6.40-6.49 (3H, m), 6.92-7.25 (1H, m), 7.31-7.40 (6H, m), 7.50-7.58 (4H, m)

- (+) APCI Mass: 41'2 (M^++1)
- 15 (2) cis-2-[1-Hydroxy-2-(3-hydroxyphenylmethyl)-

cyclohexyl]-4,5-diphenyloxazole

IR (Nujol) : 3420, 1600 cm⁻¹

NMR (CDCl₃, δ): 1.2-1.9 (8H, br), 2.29-2.65 (3H, m), 3.58 (1H, s), 5.33 (1H, br), 6.49-6.66 (3H, m), 6.97-7.04 (1H, m), 7.26-7.42 (6H, m), 7.46-7.51 (2H, m), 7.59-7.65 (2H, m)

(+) APCI Mass : 426 (M^++1)

Preparation 52

- The following compound was obtained according to a similar manner to that of Preparation 5.
 - 2-[2-(3-Hydroxyphenylmethyl)cyclohexyl]-4,5-bis(4-methylphenyl)oxazole
- 30 IR (Neat): 3300, 1595 cm⁻¹

 NMR (CDCl₃, δ): 1.3-2.3 (8H, br m), 2.37 (6H, s),

 2.4-3.2 (4H, br m), 6.57-6.67 (3H, m), 6.99-7.17

 (5H, m), 7.30-7.60 (4H, m)
 - (+) APCI Mass: 438 $(M^{+}+1)$

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Preparation 53

The following compounds were obtained according to a similar manner to that of Preparation 9.

- 5 (1) 2-[6-(3-Hydroxyphenylmethyl)-1-cyclohexen-1-yl]-4,5-bis(4-methylphenyl)oxazole
 IR (Neat): 3450, 1600 cm⁻¹
 NMR (CDCl₃, δ): 1.38-1.84 (4H, br m), 2.27 (2H, br), 2.36 (6H, s), 2.42-2.53 (1H, br m), 3.11-3.26 (2H, br m), 5.69 (1H, br), 6.65 (1H, dd, J=2.4Hz, 7.9Hz), 6.80-6.90 (3H, br m), 7.08-7.25 (5H, br m), 7.47-7.59 (4H, br m)
 (+) APCI Mass: 468 (M⁺+1)
- 15 (2) 2-[5-(3-Hydroxyphenylmethyl)-1-cyclopenten-1-yl]-4,5-bis(4-methylphenyl)oxazole

 IR (Neat): 3200, 1595 cm⁻¹

 NMR (CDCl₃, δ): 1.76-1.84 (1H, m), 1.87-2.04 (1H, m), 2.36 (6H, s), 2.40-2.68 (3H, br m), 3.30

 (1H, dd, J=13.4Hz, 3.9Hz), 3.52 (1H, br), 5.90

 (1H, s), 6.58-6.80 (4H, m), 7.06-7.25 (5H, m), 7.46-7.57 (4H, m)

 (+) APCI Mass: 422 (M⁺+1)

25 Preparation 54

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A solution of 2-(4,5-diphenyl-2-oxazolyl)-3'benzyloxybenzhydrol (650 mg) in ethyl acetate (3 ml),
methanol (3 ml), and 10% hydrogen chloride in methanol
(0.3 ml) was stirred in the presence of 10% palladium on
carbon - water (50/50 wt. %) (400 mg) and hydrogen at
atmospheric pressure at room temperature for 10 hours.
The reaction mixture was filtered and the filtrate was
evaporated in vacuo. The residue was chromatographed
(toluene - ethyl acetate) over silica gel to afford 3-[[2(4,5-diphenyl-2-oxazolyl)phenyl]methyl]phenol (150 mg) as

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a colorless powder.

mp: 180.7-183.0°C

IR (Nujol): 3150, 1600 cm^{-1}

NMR (CDCl₃, δ): 4.57 (2H, s), 6.63-6.67 (2H, m), 6.77-6.81 (1H, m), 7.09-7.18 (1H, m), 7.26-7.42 (9H, m), 7.54-7.60 (2H, m), 7.68-7.73 (2H, m),

8.09-8.14 (1H, m)

(+) APCI Mass: 404 $(M^{+}+1)$

10 Example 1.

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A mixture of 2-[2-[(3-hydroxyphenyl)methyl]-cyclohexyl]-4,5-diphenyloxazole (320 mg), ethyl bromoacetate (0.13 ml), and potassium carbonate (270 mg) in acetonitrile (3.0 ml) was stirred at room temperature overnight and a mixture of ethyl acetate and water was added thereto. The organic layer was separated, washed with water (twice) and brine, dried over magnesium sulfate, and evaporated in vacuo. The oily residue was chromatographed over silica gel using n-hexane - ethyl acetate as an eluent. The first eluate gave cis- or trans-1-[(3-ethoxycarbonylmethoxyphenyl)methyl]-2-(4,5-diphenyloxazol-2-yl)cyclohexane (isomer A) (79 mg) as a powder.

IR (Film): 1755, 1600 cm⁻¹

NMR (CDCl₃, δ): 1.27 (3H, t, J=7.1Hz), 1.3-1.6 (3H, m), 1.7-2.15 (5H, m), 2.31 (1H, m), 2.5-2.7 (2H, m), 3.21 (1H, m), 4.23 (2H, q, J=7.1Hz), 4.52 (2H, s), 6.6-6.8 (3H, m), 7.15 (1H, t, J=7.6Hz), 7.2-7.4 (6H, m), 7.5-7.6 (2H, m), 7.6-7.7 (2H, m)

(+) APCI Mass (m⁻/z): 496 (M⁺+1)

The second eluate gave trans- or cis-1-[(3-ethoxycarbonylmethoxyphenyl)methyl]-2-(4,5-diphenyloxazol-2-yl)cyclohexane (isomer B) (128 mg) as an oil.

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IR (Film): 1755, 1600 cm^{-1} NMR (CDCl₃, δ): 1.0-1.1 (1H, m), 1.2-1.4 (3H, broad), 1.26 (3H, t, J=7.1Hz), 1.77 (4H, m), 2.10 (1H, m), 2.3-2.4 (1H, m), 2.6-2.7 (2H, m), 5 4.23 (2H, q, J=7.1Hz), 4.48 (2H, s), 6.6-6.8 (3H, m), 7.12 (1H, t, J=7.8Hz), 7.2-7.4 (6H, m), 7.5-7.7 (4H, m) (+) APCI Mass (m^+/z) : 496 (M^++1)

Isomer A is different from isomer B in configuration. 10

Example 2

A mixture of isomer A (65 mg) obtained in Example 1 and 1N sodium hydroxide aqueous solution (0.2 ml) in 1,2dimethoxyethane (1 ml) was stirred at room temperature for 15 2 hours, neutralized with 1N hydrochloric acid, diluted with water, and extracted with ethyl acetate. was washed with brine, dried over magnesium sulfate, and evaporated in vacuo. The residue was triturated in 20 n-hexane to give cis- or trans-1-[(3carboxymethoxyphenyl)methyl]-2-(4,5-diphenyloxazol-2yl)cyclohexane (isomer C) (60 mg) as a colorless amorphous powder.

mp: 59.2-65.9°C 25 IR (Nujel + CHCl₃) : 1740, 1600 cm^{-1} NMR (DMSO-d₆, δ) : 1.49 (4H, m), 1.79 (4H, m), 2.60 (1H, m), 2.5-2.6 (2H, m), 3.20 (1H, m), 4.57 (2H, s), 6.6-6.7 (3H, m), 7.1-7.2 (1H, m), 7.3-7.6 (10H, m)

Mass (m^{+}/z) : 468 $(M^{+}+1)$ 30 Analysis Calcd. for $C_{30}H_{29}NO_4\cdot 0.5H_2O$: C 75.61, H 6.35, N 2.94 Found: C 75.54, H 6.45, N 2.82

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Example 3

The following compound was obtained by treating isomer B obtained in Example 1 according to a similar manner to that of Example 2.

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trans- or cis-1-[(3-Carboxymethoxyphenyl)methyl]-2-(4,5-diphenyloxazol-2-yl)cyclohexane (isomer D)

mp : 54.7-61.7°C

IR (Nujol + CHCl₃) : 1730, 1600 cm⁻¹

NMR (DMSO-d₆, δ): 1.1-1.3 (4H, broad), 1.73 (4H, broad), 2.04 (1H, broad), 2.3-2.4 (1H, m), 2.6-

2.7 (2H, m), 4.54 (2H, s), 6.6-6.7 (3H, broad), 7.1-7.2 (1H, broad), 7.4-7.6 (10H, m)

Analysis Calcd. for $C_{30}H_{29}NO_4\cdot 0.4H_2O$:

C 75.90, H 6.33, N 2.95

Found: C 75.86, H 6.37, N 2.81

Isomer D is different from isomer C obtained in Example 2 in configuration.

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Example 4

To a solution of a mixture of 1-(4,5-diphenyloxazol-2-y1)-2-(3-methoxybenzyl) cyclopentene and 1-(4,5diphenyloxazol-2-yl)-5-(3-methoxybenzyl)cyclopentene (2 g) in methylene chloride (30 ml) was added boron tribromide 25 in methylene chloride (1M, 9.8 ml) at 0°C. After being stirred for 2 hours at 0°C, the solvent was evaporated in vacuo to give a residue containing a mixture of 1-(4,5diphenyloxazol-2-yl)-2-(3-hydroxybenzyl)cyclopentene and 1-(4,5-diphenyloxazol-2-yl)-5-(3-hydroxybenzyl)-30 cyclopentene. The residue was diluted with ethyl acetate and the solution was washed with water and brine. dried solvent was evaporated in vacuo. The oily residue was dissolved in N,N-dimethylformamide (20 ml). solution were added potassium carbonate (2.0 g) and ethyl 35

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bromoacetate (2.2 ml), and the resulting mixture was stirred for 3 hours at room temperature. The reaction solution was partitioned between ethyl acetate and water and the organic layer was washed with water and brine, dried over magnesium sulfate, and evaporated in vacuo. The oily residue was chromatographed on silica gel using n-hexane - ethyl acetate as an eluent. The first fraction gave ethyl [3-[[2-(4,5-diphenyloxazol-2-yl)-1-cyclopenten-1-yl]methyl]phenoxy]acetate (0.38 g).

10 IR (Neat) : 1750 cm^{-1} NMR (CDCl₃, δ): 1.29 (3H, t, J=7.0Hz), 1.8-2.0 (2H, m), 2.4-2.6 (2H, m), 2.9-3.1 (2H, m), 4.10 (2H, br s), 4.21 (2H, q, J=7.0Hz), 4.50 (2H, s), 6.6-7.0 (3H, m), 7.1-7.5 (7H, m), 7.5-7.8 (4H, m) 15 Mass: $480 (M^{+}+1)$

The second fraction gave ethyl [3-[[2-(4,5diphenyloxazol-2-yl)-2-cyclopenten-1-yl]methyl]phenoxy]acetate (0.55 g).

20 IR (Neat) : 1750 cm^{-1} NMR (CDCl₃, δ) : 1.31 (3H, t, J=7.0Hz), 1.8-2.2 (2H, m), 2.3-2.7 (3H, m), 3.3-3.6 (2H, m), 4.23 (2H, q, J=7.0Hz), 4.57 (2H, s), 6.6-7.0 (4H, m), 7.1-7.5 (7H, m), 7.5-7.8 (4H, m) 25 Mass: $480 (M^{+}+1)$

Example 5

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A suspension of 2-[6-[(3-hydroxyphenyl)methyl]-1cyclohexen-1-y1]-4,5-diphenyloxazole (885 mg), ethyl bromoacetate (399 mg), and potassium carbonate (360 mg) in 30 N,N-dimethylformamide was stirred at room temperature for 3 days and partitioned between ethyl acetate and water. The organic layer was separated, washed with water (twice) and brine, dried over magnesium sulfate, and evaporated in vacuo. The oily residue was purified by column

chromatography on silica gel (n-hexane - ethyl acetate (20:1)) to afford ethyl [3-[[2-(4,5-diphenyl-2-oxazolyl)-2-cyclohexen-1-yl]methyl]phenoxy]acetate (847 mg) as a solid.

5 IR (Neat): 1710, 1590 cm⁻¹

NMR (CDCl₃, δ): 1.29 (3H, t, J=7.1Hz), 1.4-1.75

(4H, br m), 2.30 (2H, br m), 2.52 (1H, dd,

J=13.0, 10.4Hz), 3.13 (1H, br m), 3.29 (1H, dd,

J=13.1Hz, 3.2Hz), 4.26 (2H, q, J=7.1Hz), 4.59

(2H, s), 6.71-6.76 (1H, m), 6.90-7.17 (3H, br),

7.21-7.44 (6H, m), 7.60-7.74 (4H, m)

Mass ((+) APCI): 494 (M⁺+1)

Example 6

To a solution of a mixture (300 mg) of ethyl [3-[$\{2-$ 15 (4,5-diphenyloxazol-2-yl)-1-cyclopenten-1yl}methyl]phenoxy]acetate and ethyl [3-[{2-(4,5diphenyloxazol-2-yl)-2-cyclopenten-1yl}methyl]phenoxy]acetate in methylene chloride (10 ml) 20 were added sodium carbonate (100 mg) and m-chloroperbenzoic acid (200 mg) at 0°C. After being stirred for 2 hours, the reaction mixture was washed with water and brine and dried over magnesium sulfate. After the solvent was evaporated, the residue containing a mixture of ethyl [3-[(2-(4,5-diphenyloxazol-2-yl)-1,2-25 epoxycyclopentan-1-yl}methyl]phenoxy]acetate and ethyl [3-[{2-(4,5-diphenyloxazol-2-yl)-2,3-epoxycyclopentan-1yl}methyl]phenoxy]acetate was dissolved in a mixture of ethyl acetate-ethanol (20 ml - 10 ml), and thereto was added 10% palladium on carbon (50 mg). After being 30 stirred for 6 hours under hydrogen atmosphere, the reaction mixture was filtered. The solvent was evaporated in vacuo, the residue was chromatographed on silica gel. The first fraction gave ethyl [3-[{2-(4,5-diphenyloxazol-35 2-yl)-1-hydroxycyclopentan-1-yl}methyl]phenoxy]acetate (70

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mg).

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IR (Neat) : 3200-3300, 1750 cm⁻¹

NMR (CDCl₃, δ) : 1.26 (3H, t, J=7.6Hz), 1.5-2.3 (6H, m), 2.9-3.3 (3H, m), 4.22 (2H, q, J=7.6Hz), 4.39 (2H, s), 6.5-7.0 (4H, m), 7.0-7.8 (1OH, m)

Mass : 498 (M⁺+1)

The second fraction gave ethyl [3-[{2-(4,5-diphenyloxazol-2-yl)-3-hydroxycyclopentan-1-yl}methyl]-phenoxy]acetate (110 mg).

NMR (CDCl₃, δ): 1.26 (3H, t, J=7.6Hz), 1.5-2.4 (5H, m), 2.60 (1H, d, J=12Hz), 2.87 (1H, d, J=12Hz), 4.22 (2H, q, J=7.6Hz), 4.50 (2H, s), 6.5-7.0 (4H, m), 7.0-7.8 (10H, m)

15 Mass: $498 (M^{+}+1)$

Example 7

To a solution of ethyl [3-[[2-(4,5-diphenyloxazol-2-yl)-2-cyclopenten-1-yl]methyl]phenoxy]acetate (400 mg) in ethanol (20 ml) was added 1N-sodium hydroxide solution (0.83 ml). After being stirred for 8 hours, the solvent was evaporated in vacuo. The residue was triturated in ether to give sodium [3-[[2-(4,5-diphenyloxazol-2-yl)-2-cyclopenten-1-yl]methyl]phenoxy]acetate (350 mg).

25 IR (Nujol): 3400, 1600 cm^{-1} NMR (DMSO-d₆, δ): 1.6-2.1 (2H, m), 2.4-2.6 (3H, m), 3.38 (2H, s), 4.08 (2H, br s), 6.6-6.8 (4H, m), 7.0-7.2 (1H, m), 7.3-7.8 (10H, m).

FAB Mass: 474 (M⁺+1)

Example 8

The following compounds were obtained according to a similar manner to that of Example 7.

35 (1) Sodium $[3-[{2-(4,5-diphenyloxazol-2-yl})-1-$

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cyclopenten-1-yl}methyl]phenoxy]acetate NMR (DMSO-d₆, δ) : 1.8-2.0 (2H, m), 2.8-3.0 (2H, m), 4.03 (4H, m), 6.5-6.8 (3H, m), 7.12 (1H, τ , J=8Hz), 7.3-7.8 (10H, m)

5 FAB Mass: $474 (M^{+}+1)$

- (2) Sodium [3-[{2-(4,5-diphenyloxazol-2-yl)-1hydroxycyclopentan-1-yl}methyl]phenoxy]acetate
 IR (Nujol) : 1600 cm⁻¹
- NMR (DMSO-d₆, δ): 1.4-2.2 (4H, m), 2.8-3.2 (2H, m), 4.04 (2H, s), 6.6 (2H, m), 6.9 (1H, m), 7.1 (1H, m), 7.2-8.0 (10H, m)

 FAB Mass: 492 (M⁺+1)
- 15 (3) Sodium [3-[{2-(4,5-diphenyloxazol-2-yl)-3-hydroxycyclopentan-1-yl}methyl]phenoxy]acetate

 IR (Nujol): 1600 cm⁻¹

 NMR (DMSO-d₆, δ): 1.4-2.0 (4H, m), 2.0-2.3 (2H, m),

 4.01 (2H, s), 6.4-6.8 (3H, m), 7.02 (1H, t,

 J=8.0Hz), 7.2-7.9 (10H, m)

 FAB Mass: 492 (M⁺+1)

Example 9

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A solution of ethyl [3-[[2-(4,5-diphenyl-2-oxazolyl)-2-cyclohexen-1-yl]methyl]phenoxy]acetate (355 mg) and 1N sodium hydroxide aqueous solution (0.71 ml) in 1,2-dimethoxyethane (6 ml) and ethanol (6 ml) was stirred at room temperature for 2 hours and evaporated in vacuo. The solid residue was washed with diethyl ether to afford sodium [3-[[2-(4,5-diphenyl-2-oxazolyl)-2-cyclohexen-1-yl]methyl]phenoxy]acetate (308 mg) as a pale yellow powder.

mp : 244-249°C (dec.) IR (Nujol) : 1625, 1590, 1250 cm⁻¹ NMR (DMSO-d₆, δ) : 1.35-1.85 (4H, m), 2.15-2.65 (3H,

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m), 2.95-3.2 (2H, m), 4.08 (2H, s), 6.65 (1H, br d, J=8.0Hz), 6.77-6.81 (2H, m), 7.10 (1H, m), 7.14 (1H, t, J=8.0Hz), 7.37-7.52 (6H, m), 7.59-7.70 (4H, m)

FAB Mass (m/z) : 488 (M $^+$ +1), 510 (M $^+$ + Na) Analysis Calcd. for $C_{30}H_{26}NNaO_4\cdot 0.9H_2O$:

C 71.53; H 5.56; N 2.78

Found: C 71.43, H 5.52, N 2.74

10 Example 10

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To a solution of a mixture (400 mg) of ethyl [3-[{2-(4,5-diphenyloxazol-2-yl)-1-cyclopenten-1-yl}methyl]phenoxy]acetate and ethyl [3-[{2-(4,5-diphenyloxazol-2yl)-2-cyclopenten-1-yl}methyl]phenoxy]acetate in a mixture of ethanol (10 ml) and ethyl acetate (10 ml) was added 10% 15 palladium on carbon (50 mg). After being stirred for 6 hours under hydrogen atmosphere, the reaction mixture was The solvent was evaporated in vacuo to give a residue containing a mixture of ethyl [3-[{(1RS, 2RS)-2-(4,5-diphenyloxazol-2-yl)cyclopentan-1-yl)methyl]phenoxy]-20 acetate and ethyl [3-{((1RS, 2SR)-2-(4, 5-diphenyloxazol-2yl)cyclopentan-1-yl}methyl]phenoxy]acetate. The residue was dissolved in ethanol (20 ml), and 1N-sodium hydroxide solution (0.80 ml) was added. After being stirred for 8 hours, the solvent was evaporated in vacuo. 25 was triturated in ether to give a mixture (350 mg) of sodium [3-[{(1RS,2RS)-2-(4,5-diphenyloxazol-2yl)cyclopentan-1-yl}methyl]phenoxy]acetate and sodium [3-[{(lRS, 2SR)-2-(4,5-diphenyloxazol-2-yl)cyclopentan-1-30 yl}methyl]phenoxy]acetate.

NMR (DMSO-d₆, δ): 1.2-2.4 (6H, m), 2.4-2.7 (2H, m), 2.7-2.9 (1H, m), 4.05 (2H, s), 6.5-6.9 (3H, m), 7.05 (1H, t, J=8.0Hz), 7.3-7.9 (10H, m) FAB Mass: 476 (M⁺+1)

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Example 11

A mixture (200 mg) of sodium [3-[{(1RS,2SR)-2-(4,5-diphenyloxazol-2-yl)cyclopentan-1-yl}methyl]phenoxy]-acetate (trans compound) and sodium [3-[{(1RS,2RS)-2-(4,5-diphenyloxazol-2-yl)cyclopentan-1-yl}methyl]phenoxy]-acetate (cis compound) was separated by HPLC to give trans compound (20 mg) and cis compound (110 mg).

trans compound

NMR (DMSO-d₆, δ): 1.2-2.4 (6H, m), 2.4-3.0 (3H, m), 4.00 (2H, s), 6.5-6.8 (3H, m), 7.04 (1H, t, J=8.0Hz), 7.3-7.9 (10H, m)

cis compound

NMR (DMSO-d₆, δ): 1.4-2.4 (6H, m), 4.00 (2H, s), 6.5-6.8 (3H, m), 7.04 (1H, t, J=8.0Hz), 7.3-7.9 (10H, m)

Example 12

The following compounds were obtained according to a similar manner to that of Example 4.

(1) Ethyl [3-[2-(4,5-diphenyloxazol-2-yl)cyclopropan-1-yl]phenoxy]acetate

IR (Neat) : 1720 cm^{-1}

NMR (CDCl₃, δ): 1.26 (3H, t, J=7.0Hz), 1.4-1.6 (1H, m), 1.7-1.9 (1H, m), 2.3-2.5 (1H, m), 2.6-2.8 (1H, m), 4.25 (2H, q, J=7.0Hz), 4.61 (2H, s), 6.7-6.9 (3H, m), 7.1-7.8 (11H, m)

Mass: $440 (M^{+}+1)$

(2) Ethyl [3-[2-[(4,5-diphenyloxazol-2-yl)methyl]-1cyclopenten-1-yl]phenoxy]acetate
IR (Neat): 1740, 1600 cm⁻¹

NMR (CDCl₃, δ): 1.27 (3H, t, J=7Hz), 1.8-2.0 (2H, m), 2.4-2.8 (4H, m), 3.76 (2H, s), 4.20 (2H, q,

J=7Hz), 4.68 (2H, s), 6.6-6.9 (1H, m), 7.0-7.2 (2H, m), 7.2-7.8 (11H, m)

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Mass: $480 (M^{+}+1)$

- 5 (3) Ethyl [3-[2-[(4,5-diphenyloxazol-2-yl)methylene]cyclohexan-1-yl]phenoxy]acetate
 IR (Neat): 1750, 1640 cm⁻¹

 NMR (CDCl₃, δ): 1.22 (3H, t, J=7Hz), 1.5-2.5 (7H, m), 3.3-3.6 (1H, m), 3.7-4.0 (1H, m), 4.17 (2H, q, J=7Hz), 4.62 (2H, s), 6.7-7.0 (3H, m), 7.2-7.8 (11H, m)

 Mass: 494 (M⁺÷1)
- (4) Ethyl [3-[2-[(4,5-diphenyloxazol-2-yl)methyl]-1cyclohexen-1-yl]phenoxy]acetate
 IR (Neat) : 1750 cm⁻¹
 NMR (CDCl₃, δ) : 1.22 (3H, t, J=7Hz), 1.6-1.8 (4H, m), 2.0-2.4 (4H, m), 3.46 (2H, s), 4.20 (2H, q, J=7Hz), 4.59 (2H, s), 6.7-7.0 (3H, m), 7.2-7.8
 (11H, m)
 Mass : 494 (M⁺+1)
- (5) 2-[2-[3-Ethoxycarbonylmethoxybenzyl]cyclohexylidene] methyl]-4,5-diphenyloxazole

 IR (Neat): 1750, 1650, 1610 cm⁻¹

 NMR (CDCl₃, δ): 1.24 (3H, t, J=7.0Hz), 1.3-1.9 (6H,
 m), 2.2-3.0 (5H, m), 4.25 (2H, q, J=7.0Hz), 4.68
 (2H, s), 6.11 (1H, s), 6.6-6.9 (3H, m), 7.0-7.8
 (11H, m)

 Mass: 508 (M⁺+1)
 - (6) Ethyl [3-[[3-(4,5-diphenyloxazol-2-yl)cyclohexan-1-yl]methyl]phenoxy]acetate
 IR (Neat): 1750, 1605 cm⁻¹
 NMR (CDCl₃, δ): 1.29 (3H, t, J=7Hz), 0.9-2.4 (9H,

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m), 2.5-2.7 (2H, m), 2.8-3.3 (1H, m), 4.25 (2H, q, J=7Hz), 4.57, 4.60 (2H, each s), 6.6-6.9 (3H, m), 7.0-7.8 (11H, m)

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Mass: $496 (M^{+}+1)$

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(7) Ethyl [3-[3-(4,5-diphenyloxazol-2-yl)cyclopentan-1-yl]phenoxy]acetate

IR (Neat): 1750, 1600 cm^{-1}

NMR (CDCl₃, δ): 1.28 (3H, t, J=7Hz), 1.8-2.6 (6H, m), 3.1-3.8 (2H, m), 4.28 (2H, q, J=7Hz), 4.61, 4.62 (2H, each s), 6.6-7.0 (3H, m), 7.2-7.8 (11H, m)

Mass: $468 (M^{+}+1)$

15 (8) Ethyl [3-[3-(4,5-diphenyloxazol-2-yl)cyclohexan-1-yl]phenoxy]acetate

IR (Neat): 1750, 1605 cm⁻¹

NMR (CDCl₃, δ): 1.29 (3H, t, J=7Hz), 1.4-2.9 (9H, m), 2.9-3.1 (1H, m), 4.28 (2H, q, J=7Hz), 4.61 (2H, s), 6.6-7.0 (3H, m), 7.2-7.8 (11H, m)

Mass: $482 (M^{+}+1)$

Example 13

To a solution of (+)-(5S)-1-(4,5-diphenyloxazol-2-35 yl)-5-(3-methoxybenzyl)cyclopentene (2.33 g) in methylene

chloride (10 ml), was added boron tribromide in methylene chloride (1M, 9 ml) at 0°C. After 3.5 hours stirring at the same temperature, the reaction mixture was washed with water and saturated aqueous sodium hydrogencarbonate.

- Drying (sodium sulfate) and removal of solvent afforded a yellow syrup containing (+)-(5S)-1-(4,5-diphenyloxazol-2-yl)-5-(3-hydroxybenzyl)cyclopentene. An acetonitril solution (20 ml) of the yellow syrup, potassium carbonate (1.30 g), methyl bromoacetate (0.98 g) and potassium
- iodide (a catalytic amount) was stirred under reflux for 3.5 hours. The solvent was evaporated in vacuo and the residue was partitioned between ethyl acetate and 1N hydrochloric acid. The organic layer was washed with 1N hydrochloric acid, water and brine. Drying (sodium
- sulfate) and removal of solvent at reduced pressure followed by flash chromatography over 50 g of silica afforded (+)-methyl [3-[[(1S)-2-(4,5-diphenyloxazol-2-yl)-2-cyclopenten-1-yl]methyl]phenoxy]acetate (2.10 g, 98.2% ee) as a yellow oil.
- 20 [α]_D: +51.68° (C=1.085, CH₂Cl₂) IR (Film): 1735, 1700, 1650, 1600 cm⁻¹ NMR (CDCl₃, δ): 1.79-1.90 (1H, m), 1.95-2.15 (1H, m), 2.41-2.44 (2H, m), 2.61 (1H, dd, J=13.3Hz, 9.5Hz), 3.39 (1H, dd, J=13.3Hz, 4.1Hz), 3.55 (1H, m), 3.78 (3H, s), 4.59 (2H, s), 6.69-6.92 (4H, m), 7.15-7.42 (7H, m), 7.59-7.72 (4H, m) Mass (APCI) m/e: 466 (M⁺+1)

Example 14

- The following compound was obtained according to a similar manner to that of Example 13.
 - (-)-Methyl [3-[[(1R)-2-(4,5-diphenyloxazol-2-yl)-2-cyclopenten-1-yl]methyl]phenoxy]acetate
- 35 $[\alpha]_D$: -48.22° (C=1.065, CH₂Cl₂)

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IR (Film): 1735, 1700, 1650, 1600 cm⁻¹

NMR (CDCl₃, δ): 1.79-1.90 (1H, m), 1.95-2.15 (1H, m), 2.41-2.44 (2H, m), 2.61 (1H, dd, J=13.3Hz, 9.5Hz), 3.39 (1H, dd, J=13.3Hz, 4.1Hz), 3.55 (1H, m), 3.78 (3H, s), 4.59 (2H, s), 6.69-6.92 (4H, m), 7.15-7.42 (7H, m), 7.59-7.72 (4H, m)

Mass (APCI) m/e: 466 (M⁺+1)

Example 15

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- The following compounds were obtained according to a similar manner to that of Example 5.
 - (1) Ethyl 3'-(4,5-diphenyl-2-oxazolyl)-3-biphenylyloxyacetate
- IR (Nujol): 1745, 1605 cm⁻¹

 NMR (CDCl₃, δ): 1.30 (3H, t, J=7.1Hz), 4.30 (2H, q, J=7.1Hz), 4.71 (2H, s), 6.94-6.95 (1H, m), 7.25-7.45 (9H, m), 7.55-7.77 (6H, m), 8.13-8.17 (1H, m), 8.35-8.37 (1H, m)
- 20 (+) APCI Mass: $476(M^{+}+1)$
 - (2) Ethyl [3-[trans-2-hydroxy-2-(4,5-diphenyl-2oxazolyl)cyclohexyl]phenoxy]acetate
 IR (Neat): 3450, 1755, 1600 cm⁻¹
- 25 NMR (CDCl₃, δ): 1.29 (3H, t, J=7.1Hz), 1.58 (1H, br m), 1.86-2.04 (4H, br m), 2.23-2.37 (3H, br m), 2.91-2.99 (1H, dd, J=13.1Hz, 3.5Hz), 3.35 (1H, s), 4.26 (2H, q, J=7.1Hz), 4.41 (2H, s), 6.5-6.7 (3H, m), 7.07-7.25 (1H, m), 7.31-7.39 (6H, m), 7.50-7.58 (4H, m)
 - (+) APCI Mass: 498 (M^++1)
 - (3) Methyl [3-[[trans-2-hydroxy-2-(4,5-diphenyl-2oxazolyl)cyclohexyl]methyl]phenoxy]acetate
 IR (Neat) : 3430, 1760, 1600 cm⁻¹

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NMR (CDCl₃, δ): 1.3-2.0 (7H, br m), 2.04-2.20 (3H, m), 3.06-3.11 (1H, br m), 3.47 (1H, s), 3.79 (3H, s), 4.58 (2H, s), 6.68-6.82 (3H, m), 7.13-7.18 (1H, m), 7.3-7.4 (6H, m), 7.6-7.7 (4H, m)

- 5 (+) APCI Mass: $498 (M^{+}+1)$
 - (4) Ethyl [3-[[2-[4,5-bis(4-methylphenyl)-2-oxazolyl]-2-cyclohexen-1-yl]methyl]phenoxy]acetate

 IR (Neat): 1735, 1590 cm⁻¹
- NMR (CDCl₃, δ): 1.29 (3H, t, J=7.1Hz), 1.39-1.74 (4H, br m), 2.29-2.37 (2H, br m), 2.45-2.69 (1H, br m), 3.11-3.32 (2H, br m), 4.26 (2H, q, J=7.1Hz), 4.59 (2H, s), 6.71-6.76 (1H, m), 6.86-6.99 (3H, m), 7.15-7.20 (5H, m), 7.37-7.62 (4H, m)
 - (+) APCI Mass : 522 (M^++1)
- NMR (CDCl₃, δ): 1.28 (3H, t, J=7.1Hz), 1.78-1.87 (1H, m), 1.89-2.13 (1H, m), 2.38 (6H, s), 2.43-2.64 (3H, br m), 3.35-3.53 (2H, br m), 4.25 (2H, q, J=7.1Hz), 4.58 (2H, s), 6.67-6.75 (2H, m), 6.83-6.91 (2H, m), 7.15-7.25 (5H, m), 7.48-7.60 (4H, m)
 - (+) APCI Mass: 508 (M^++1)
- (6) Ethyl [3-[[cis-2-hydroxy-2-(4,5-diphenyl-2-0xazolyl)cyclohexyl]methyl]phenoxy]acetate IR (Nujol): 3465, 1740, 1600 cm⁻¹ NMR (CDCl₃, δ): 1.28 (3H, t, J=7.1Hz), 1.4-1.9 (8H, br), 2.28-2.66 (3H, m), 3.23 (1H, s), 4.23 (2H, q, J=7.1Hz), 4.41 (2H, s), 6.56-6.72 (3H, m), 7.07-7.11 (1H, m), 7.19-7.43 (6H, m), 7.50-7.55

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(2H, m), 7.61-7.66 (2H, m)

- (+) APCI Mass : 512 (M^++1)
- 5 (7) Methyl [3-[[2-(4,5-diphenyl-2-oxazolyl)phenyl]-methyl]phenoxy]acetate

IR (Neat): 1760, 1600 cm⁻¹

NMR (CDCl₃, δ): 3.74 (3H, s), 4.50 (2H, s), 4.61 (2H, s), 6.71-6.87 (3H, m), 7.14-7.42 (10H, m), 7.55-7.66 (2H, m), 7.69-7.74 (2H, m), 8.10-8.15 (1H, m)

(+) APCI Mass: 476 (M^++1)

Example 16

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A mixture of 2-[2-(3-hydroxyphenylmethyl)cyclohexyl]-15 4,5-bis(4-methylphenyl)oxazole, ethyl bromoacetate and potassium carbonate was stirred in acetonitrile at room temperature overnight. Ethyl acetate and water were added to the reaction mixture. The organic layer was separated and washed with water, and next brine. The organic layer 20 was dried on magnesium sulfate and evaporated to the crude oil. The crude oil was purified with SiO2. To afford a mixture of ethyl [3-[[cis- or trans-2-[4,5-bis(4methylphenyl)-2-oxazolyl]cyclohexyl]methyl]phenoxy]acetate 25 (isomer G) and ethyl [3-[[trans-or cis-2-[4,5-bis(4methylphenyl)-2-oxazolyl]cyclohexyl]methyl]phenoxy]acetate (isomer H).

Isomer G is different from isomer H in configuration.

30 Isomer G

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IR (Neat): 1760, 1600 cm⁻¹

NMR (CDCl₃, δ): 1.27 (3H, t, J=7.1Hz), 1.3-2.05

(8H, br m), 2.30 (1H, br m), 2.37 (6H, s), 2.50
2.72 (2H, m), 3.20-3.23 (1H, m), 4.24 (2H, q, J=7.1Hz), 4.53 (2H, s), 6.66-6.78 (3H, m), 7.10-

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7.20 (5H, m), 7.45-7.59 (4H, m) (+) APCI Mass: 524 (M⁺+1)

Isomer H

S IR (Neat) : 1750, 1600 cm⁻¹
NMR (CDCl₃, δ) : 1.28 (3H, t, J=7.1Hz), 1.76 (6H, br m), 2.1 (2H, br m), 2.29 (1H, br m), 2.37 (6H, s), 2.65-2.72 (3H, br m), 4.24 (2H, q, J=7.1Hz), 4.49 (2H, s), 6.63-6.76 (3H, m), 7.07-7.18 (5H, m), 7.42-7.55 (4H, m)
(+) APCI Mass : 524 (M⁺+1)

Example 17

To a solution of ethyl [3-[2-[(4,5-diphenyloxazol-2yl)methyl]-1-cyclopenten-1-yl]phenoxy]acetate (600 mg) in 15 a mixture of acetonitrile (10 ml) and water (5 ml) were added N-methylmorpholine N-oxide (0.5 ml, 60% solution in water) and osmium(VIII) oxide (2 ml, 2.5% solution in tbutyl alcohol) at room temperature. After being stirred 20 for 20 hours, the mixture was poured into a mixture of ethyl acetate and water. The organic layer was washed with saturated sodium bicarbonate aqueous solution and brine and concentrated, and the residue was purified by column chromatography on silica gel to give ethyl [3-[2-25 [(4,5-diphenyloxazol-2-yl)methyl]-1,2dihydroxycyclopentyl]phenoxy]acetate (210 mg). NMR (CDCl₃, δ): 1.27 (3H, t, J=7Hz), 1.8-2.4 (6H,

NMR (CDCl₃, δ): 1.27 (3H, t, J=7Hz), 1.8-2.4 (6H, m), 2.68 (1H, d, J=17Hz), 2.78 (1H, d, J=17Hz), 4.24 (2H, q, J=7Hz), 4.50 (2H, s), 6.7-7.0 (3H, m), 7.0-7.8 (11H, m)

Mass: $514 (M^++1)$

Example 18

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The following compound was obtained according to a similar manner to that of Example 17.

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Ethyl [3-[2-[(4,5-diphenyloxazol-2-yl)methyl]-1,2dihydroxycyclohexyl]phenoxy]acetate

IR (Neat) : 3400, 1750 cm⁻¹ 5 NMR (CDCl₃, δ): 1.22 (3H, ,t, J=7Hz), 1.4-2.4 (8H, m), 3.00 (1H, d, J=16Hz), 3.03 (1H, d, J=16Hz), 4.12 (2H, τ , J=7Hz), 4.95 (2H, s), 6.6-6.8 (1H, m), 7.0-7.6 (10H, m) Mass: $528 (M^++1)$

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Example 19

To a solution of ethyl [3-[2-[(4,5-diphenyloxazol-2yl) methyl]-1-cyclopenten-1-yl]phenoxy]acetate (1.0 g) in methylene chloride (20 ml) were added m-chloroperbenzoic acid (540 mg) and sodium carbonate (330 mg) at room temperature. After being stirred for 4 hours, the mixture was washed with saturated sodium bicarbonate aqueous solution and brine. The dried solvent was evaporated and the residue was purified by column chromatography on silica gel to give ethyl [3-[2-[(4,5-diphenyloxazol-2yl)methyl]-1,2-epoxycyclopentyl]phenoxy]açetate (700 mg).

IR (Neat) : 1750 cm^{-1} NMR (CDCl₃, δ): 1.25 (3H, t, J=7Hz), 1.4-2.4 (6H, m), 2.90 (1H, d, J=14Hz), 3.10 (1H, d, J=14Hz), 4.24 (2H, q, J=7Hz), 4.58 (2H, s), 6.7-7.0 (3H, m), 7.0-7.9 (11H, m)

Mass: $496 (M^{+}+1)$

Example 20

30 60° Sodium hydride (18 mg) was added to a stirred solution of ethyl [3-[[cis-2-(4,5-diphenyl-2-oxazolyl)-2hydroxycyclohexyl]methyl]phenoxy]acetate (210 mg) and methyl iodide (58 mg) in N,N-dimethylformamide (2.5 ml) at room temperature and the resulting mixture was stirred at the same temperature for 40 minutes. The reaction mixture 35

- 85 -

was partitioned between ethyl acetate and 0.1N hydrochloric acid. The organic layer was washed successively with water (three times), sodium bicarbonate aqueous solution, and brine, dried over magnesium sulfate, and evaporated in vacuo. The residue was chromatographed (n-hexane - ethyl acetate) over silica gel to afford ethyl [3-[[cis-2-(4,5-diphenyl-2-oxazolyl)-2-methoxycyclohexyl]-methyl]phenoxy]acetate (110 mg) as a colorless oil.

IR (Neat) : 1750, 1600 cm^{-1}

NMR (CDCl₃, δ): 1.27 (3H, t, J=7.1Hz), 1.40-2.00 (6H, br m), 2.14-2.27 (3H, m), 2.55 (1H, dd, J=13.7Hz, 10.3Hz), 2.84 (1H, dd, J=13.7Hz, 3.6Hz), 3.45 (3H, s), 4.24 (2H, q, J=7.1Hz), 4.50 (2H, s), 6.62 (3H, m), 7.07-7.16 (1H, m), 7.31-7.41 (6H, m), 7.57-7.69 (4H, m)

(+) APCI Mass: 526 (M⁺+1)

Example 21

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To a solution of ethyl [3-[2-[(4,5-diphenyloxazol-2-yl)methyl]-1-cyclopenten-1-yl]phenoxy]acetate (0.5 g) in ethanol (20 ml) was added 10% palladium on carbon (100 mg). After being stirred for 6 hours under hydrogen atmosphere, the reaction mixture was filtered. The solvent was evaporated in vacuo to give ethyl [3-[2-[(4,5-diphenyloxazol-2-yl)methyl]cyclopentyl]phenoxy]acetate (400 mg).

IR (Neat): 1750, 1600 cm⁻¹

NMR (CDCl₃, δ): 1.25 (3H, t, J=7Hz), 1.6-2.3 (6H, m), 2.3-2.7 (2H, m), 2.8-3.0 (1H, m), 3.2-3.4

(1H, m), 4.20 (2H, q, J=7Hz), 4.54 (2H, s), 6.6-6.9 (3H, m), 7.2-7.7 (11H, m)

Mass: 482 (M⁺+1)

Example 22

To a solution of ethyl [3-[2-[(4,5-diphenyloxazol-2-

- 86 -

yl)methyl]-1,2-epoxycyclopentyl]phenoxy]acetate (500 mg) in ethanol (20 ml) was added palladium on carbon (0.5 g). After being stirred for 24 hours under hydrogen atmosphere, the reaction mixture was filtered. The solvent was evaporated in vacuo to give ethyl [3-[2-[(4,5-diphenyloxazol-2-yl)methyl]-2-hydroxycyclopentyl]phenoxy]-acetate (260 mg).

IR (Neat): 3400, 1750 cm⁻¹

NMR (CDCl₃, δ): 1.22 (3H, t, J=7Hz), 1.6-2.5 (6H, m), 2.5-3.0 (2H, m), 4.10 (2H, q, J=7Hz), 4.42, 4.47 (2H, each s), 6.6-7.0 (3H, m), 7.0-7.8 (11H, m)

Mass: 498 (M⁺+1)

15 Example 23

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To a solution of ethyl [3-[2-[(4,5-diphenyloxazol-2-yl)methylene]cyclohexan-1-yl]phenoxy]acetate (300 mg) in a mixture of ethanol (10 ml) and tetrahydrofuran (10 ml) was added 10% palladium on carbon (50 mg). After being stirred for 4 hours under hydrogen atmosphere, the reaction mixture was filtered. The solvent was evaporated in vacuo to give ethyl [3-[2-[(4,5-diphenyloxazol-2-yl)methyl]cyclohexan-1-yl]phenoxy]acetate (210 mg).

IR (Neat): 1750 cm⁻¹

25 NMR (CDCl₃, δ): 1.23 (3H, t, J=7Hz), 1.2-2.2 (9H, m), 2.3-2.9 (3H, m), 4.17 (2H, q, J=7Hz), 4.59 (2H, s), 6.6-7.0 (3H, m), 7.1-7.7 (11H, m)

Mass: 496 (M⁺+1)

30 Example 24

The following compound was obtained according to a similar manner to that of Example 23.

Ethyl [3-[[2-[(4,5-diphenyloxazol-2-35 yl)methyl]cyclohexyl]methyl]phenoxy]acetate 5

- 87 -

IR (Neat) : 1750 cm^{-1} NMR (CDCl₂, δ) : 1.25 (3H, t, J=7Hz), 1.1-2.2 (9H, m), 2.2-2.6 (2H, m), 2.7-3.0 (2H, m), 3.0-3.2 (1H, m), 4.26 (2H, q, J=7Hz), 7.56 (2H, s), 6.6-6.9 (3H, m), 7.0-7.4 (7H, m), 7.4-7.8 (4H, m)Mass : $510 \text{ (M}^++1)$

Example 25

To a solution of (+)-methyl [3-[[(1S)-2-(4,5diphenyloxazol-2-yl)-2-cyclopenten-1yl]methyl]phenoxy]acetate (1.92 g) in ethanol (30 ml) was
added 1N-aqueous sodium hydroxide (4.1 ml). The reaction
mixture was stirred for 1 hour at room temperature. Ether
(50 ml) was added to the solution. The precipitated solid
was collected by filtration to afford (+)-sodium [3[[(1S)-2-(4,5-diphenyloxazol-2-yl)-2-cyclopenten-1yl]methyl]phenoxy]acetate (0.83 g).

[α]_D : +71.75° (C=0.56, MeOH) mp : 220°C (dec.) IR (Nujol) : 1650, 1620, 1590 cm⁻¹ NMR (CD₃OD, δ) : 1.95-2.07 (2H, m), 2.50-2.67 (3H, m), 3.19-3.28 (1H, m), 3.55 (1H, m), 4.31 (2H, s), 6.69-6.86 (4H, m), 7.07-7.15 (1H, m), 7.35-7.58 (1OH, m)

25

Example 26

The following compounds were obtained according to similar manners to those of Examples 2, 7, 9 and 25.

30 (1) Sodium [3-[2-(4,5-diphenyloxazol-2-yl)cyclopropyl]phenoxy]acetate
IR (Nujol): 1605 cm⁻¹

NMR (DMSO-d₆, δ): 1.5-1.9 (2H, m), 2.3-2.5 (1H, m),
2.5-2.7 (1H, m), 4.37 (2H, m), 6.7-6.9 (3H, m),
7.1-7.7 (11H, m)

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FAB Mass : $434 (M^{+}+1)$

(2) Sodium [3-[2-[4,5-diphenyloxazol-2-yl)methyl]-1 cyclopenten-1-yl]phenoxy]acetate
 IR (Nujol) : 1610 cm⁻¹
 NMR (DMSO-d₆, δ) : 1.8-2.2 (2H, m), 2.4-3.0 (2H, m),
 3.70 (2H, s) 4.10 (2H, s), 6.6-7.0 (3H, m), 7.1 7.9 (11H, m)
 FAB Mass : 474 (M⁺+1)

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- (3) Sodium [3-[2-[(4,5-diphenyloxazol-2-yl)methyl]cyclopentyl]phenoxy]acetate IR (Nujol) : 1640 cm⁻¹
- NMR (DMSO-d₆, δ): 1.4-2.3 (6H, m), 2.4-2.7 (2H, m), 2.8-3.1 (1H, m), 3.2-3.4 (1H, m), 4.29 (2H, s), 6.6-6.9 (3H, m), 7.13 (1H, t, J=8Hz), 7.2-7.7 (10H, m)

FAB Mass: $476 (M^{+}+1)$

- 20 (4) [3-[2-[(4,5-Diphenyloxazol-2-yl)methyl]-1,2-dihydroxycyclopentyl]phenoxy]acetic acid
 IR (Neat): 1720 cm⁻¹
 NMR (CDCl₃, δ): 1.8-3.0 (8H, m), 4.30 (2H, s), 6.7-7.0 (3H, m), 7.0-7.7 (11H, m)
- 25 FAB Mass : 486 (M⁺+1)
 - (5) [3-[2-{(4,5-Diphenyloxazol-2-yl)methyl]-2hydroxypentyl]phenoxy]acetic acid
 IR (Nujol) : 1720 cm⁻¹
- NMR (CDCl₃, δ): 1.4-2.2 (6H, m), 2.8-3.0 (1H, m), 3.2-3.4 (1H, m), 4.42-4.48 (2H, each s), 6.6-7.0 (3H, m), 7.0-7.6 (11H, m) Mass: 470 (M⁺+1)
- 35 (6) Sodium [3-[2-[(4,5-diphenyloxazol-2-yl)methylene]-

```
cyclohexyl]phenoxy]acetate
             IR (Nujol) : 1620 \text{ cm}^{-1}
             NMR (DMSO-d<sub>6</sub>, \delta): 1.4-2.5 (7H, m), 3.4-3.8 (2H, m),
                   4.07 (2H, s), 5.52 (1H, s), 6.6-6.8 (3H, m),
  5
                   7.1-7.7 (11H, m)
             FAB Mass: 488 (M^{+}+1)
         (7) Sodium [3-[2-[(4,5-diphenyloxazol-2-
             yl)methyl]cyclohexyl]phenoxy]acetate
 10
             IR (Nujol) : 1620 \text{ cm}^{-1}
             NMR (DMSO-d_6, \delta): 1.2-2.0 (8H, m), 2.8-3.0 (2H, m),
                  4.04 (2H, s), 6.5-6.8 (3H, m), 7.0-7.6 (11H, m)
             FAB Mass: 490 (M^{+}+1)
        (8) Sodium [3-[2-[(4,5-diphenyloxazol-2-yl)methyl]-1-
 15
            cyclohexen-1-yl]phenoxy]acetate
            IR (Nujol) : 1640 \text{ cm}^{-1}
            NMR (DMSO-d<sub>6</sub>, \delta): 1.6-1.8 (4H, m), 2.0-2.4 (4H, m),
                  3.45 (2H, s), 4.07 (2H, s), 6.6-6.8 (3H, m),
20
                  7.1-7.7 (11H, m)
            FAB Mass: 488 (M^{+}+1)
        (9) Sodium [3-[2-[(4,5-diphenyloxazol-2-yl)methyl]-1,2-
            dihydroxycyclohexyl]phenoxy]acetate
25
            IR (Nujol) : 1600 \text{ cm}^{-1}
            NMR (DMSO-d_6, \delta): 1.4-2.0 (8H, m), 4.07 (2H, s),
                 6.6-6.8 (1H, m), 7.0-7.2 (3H, m), 7.2-7.6 (10H,
                 m)
            FAB Mass: 522 (M^++1)
30
      (10) Sodium [3-[2-[(4,5-diphenyloxazol-2-
           yl)methylene]cyclohexylmethyl]phenoxy]acetate
           IR (Nujol) : 1630, 1600 cm<sup>-1</sup>
           NMR (DMSO-d_6, \delta): 1.2-1.8 (6H, m), 2.2-3.2 (5H, m),
35
                 4.03 (2H, s), 6.10 (1H, s), 6.5-6.8 (3H, m),
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7.0-7.7 (11H, m) FAB Mass : 502 (M^++1)
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- (11) Sodium [3-[2-[(4,5-diphenyloxazol-2yl)methyl]cyclohexylmethyl]phenoxylacetate
 IR (Nujol): 3400, 1640, 1600 cm⁻¹

 NMR (DMSO-d₆, δ): 0.8-2.0 (10H, m), 2.1-2.4 (1H,
 m), 2.5-3.3 (3H, m), 4.07 (2H, s), 6.5-6.8 (3H,
 m), 7.02 (1H, t, J=8Hz), 7.3-7.8 (10H, m)

 FAB Mass: 508 (M⁺+1)
- 20 (13) Sodium [3-[3-(4,5-diphenyloxazol-2-yl)cyclopentyl]phenoxy]acetate

 IR (Nujol): 1620 cm⁻¹

 NMR (DMSO-d₆, δ): 1.6-2.6 (6H, m), 3.0-3.7 (2H, m),
 4.08 (2H, s), 6.6-6.8 (3H, m), 7.13 (1H, t,

 J=8Hz), 7.2-7.7 (10H, m).

 FAB Mass: 462 (M⁺+1)

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(15) (-)-Sodium [3-[[(1R)-2-(4,5-diphenyloxazol-2-yl)-2cyclohexen-1-yl]methyl]phenoxy]acetate
HPLC (chiral-AGP, 20% acetonitrile/0.02M phosphoric
buffer (pH 7.0), 0.8 ml/min); rt = 6.0 min
[α]_D: -94.5° (C=0.20, MeOH)

- (16) (+)-Sodium [3-[[(1S)-2-(4,5-diphenyloxazol-2-yl)-2cyclohexen-1-yl]methyl]phenoxy]acetate
 HPLC (chiral-AGP, 20% acetonitrile/0.02M phosphoric
 buffer (pH 7.0), 0.8 ml/min); rt = 4.0 min
 [α]_D: +93.0° (C=0.20, MeOH)
- (17) Sodium [3'-(4,5-diphenyl-2-oxazolyl)-3biphenylyloxy]acetate

IR (Nujol): 1600 cm⁻¹

NMR (DMSO-d₆, δ): 4.18 (2H, s), 6.84-6.89 (1H, m),

7.15-7.25 (2H, m), 7.32-7.50 (7H, m), 7.62-7.74

(5H, m), 7.80-7.84 (1H, m), 8.08-8.12 (1H, m),

8.29 (1H, m)

20 (+) APCI Mass: $448 (M^{+}+1)$

5

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- (18) Sodium [3-[trans-2-hydroxy-2-(4,5-diphenyl-2oxazolyl)cyclohexyl]phenoxy]acetate
 mp : >250°C
- IR (Nujol): 3350, 1600 cm⁻¹

 NMR (DMSO-d₆, δ): 1.5-1.7 (5H, br m), 2.14 (3H, br m), 2.85 (1H, br m), 3.97 (2H, s), 5.53 (1H, s), 6.51-6.61 (3H, m), 6.96-6.99 (1H, m), 7.36-7.42 (8H, br m), 7.56-7.60 (2H, br m)
- 30 FAB Mass: $492 (M^++1)$
 - (19) Sodium [3-[[trans-2-hydroxy-2-(4,5-diphenyl-2-oxazolyl)cyclohexyl]methyl]phenoxy]acetate IR (Nujol): 3350, 1600 cm $^{-1}$ NMR (DMSO-d₆, δ): 1.2-1.6 (7H, br m), 2.04 (1H, br

- 92 -

m), 2.24-2.43 (2H, m), 2.79-2.90 (1H, br m), 4.01 (2H, s), 5.77 (1H, br), 6.56-6.62 (3H, m), 7.02-7.10 (1H, m), 7.3-7.7 (10H, m)

- 5 (+) APCI Mass: $506 (M^+ \div 1)$
 - (20) Sodium [3-[[2-[4,5-bis(4-methylphenyl)-2-oxazolyl]-2cyclohexen-1-yl]methyl]phenoxy]acetate

mp : 235-250°C

10 IR (Nujol) : 1600 cm^{-1}

NMR (DMSO-d₆, δ): 1.60 (4H, br), 2.34 (9H, br), 3.09 (2H, m), 4.06 (2H, s), 6.65 (1H, m), 6.77-6.87 (3H, m), 7.09-7.14 (1H, m), 7.25-7.29 (4H, br m), 7.49-7.56 (4H, br m)

- 15 FAB Mass: 516 (M^++1)
 - (21) [3-[[2-[4,5-bis(4-methylphenyl)-2-oxazolyl]-2cyclopenten-1-yl]methyl]phenoxy]acetic acid
 mp : 72.2-80.9°C

20 IR (Neat): 1720, 1600 cm⁻¹

NMR (CDCl₃, δ): 1.85 (1H, m), 1.99-2.10 (1H, m),

2.37 (6H, s), 2.43-2.64 (3H, br m), 3.26-3.34

(2H, br m), 4.53 (2H, s), 6.68-6.70 (2H, br m),

6.82-6.90 (2H, br m), 7.13-7.20 (5H, m), 7.45
7.55 (4H, m)

- (+) APCI Mass: 480 (M^++1)
- (22) Sodium [3-[[cis-2-hydroxy-2-(4,5-diphenyl-2oxazolyl)-cyclohexyl]methyl]phenoxy]acetate

30 IR (Nujol): 3300, 1600 cm⁻¹

NMR (DMSO-d₆, δ): 1.24-1.94 (8H, br), 1.94-2.64

(3H, br), 3.43 (1H, s), 4.02 (2H, s), 6.54-6.58

(3H, br), 6.99-7.07 (1H, m), 7.06-7.64 (10H, m)

FAB Mass: 506 (M⁺+1)

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10 (24) Sodium [3-[[2-(4,5-diphenyl-2-oxazolyl)phenyl]methyl]phenoxy]acetate

IR (Nujol): 1595 cm⁻¹

NMR (DMSO-d₆, δ): 3.98 (2H, s), 4.54 (2H, s), 6.58-6.60 (3H, m), 7.04-7.11 (1H, m), 7.39-7.50 (9H, m), 7.58-7.68 (4H, m), 8.09-8.13 (1H, m)

FAB Mass: 484 (M⁺+1)

(25) (-)-Sodium [3-[[(1R)-2-(4,5-diphenyloxazol-2-yl)-2-

Example 27

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The following compound was obtained by treating 30 isomer G obtained in Example 16 according to a similar manner to that of Example 2.

Sodium [3-[[cis- or trans-2-[4,5-bis(4-methylphenyl)-2-oxazolyl]cyclohexyl]methyl]phenoxy]acetate (isomer I)

mp: 205.8-220.2°C

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IR (Nujol) : 1610 cm^{-1}

NMR (DMSO-d₆, δ): 1.2-2.2 (9H, br m), 2.34 (6H, s), 2.5 (2H, br m), 3.20 (1H, br), 4.03 (2H, s), 6.56-6.60 (3H, br m), 7.02-7.10 (1H, m), 7.20-7.28 (4H, m), 7.41-7.52 (4H, m)

FAB Mass: $518 (M^++1)$

Example 28

5

The following compound was obtained by treating

isomer H obtained in Example 16 according to a similar manner to that of Example 2.

Sodium [3-[[trans- or cis-2-[4,5-bis(4-methylphenyl)-2-oxazolyl]cyclohexyl]methyl]phenoxy]acetate (isomer J)

Isomer J is different from isomer I obtained in

Isomer J is different from isomer I obtained in Example 27 in configuration.

mp : >250°C

IR (Nujol) : 1610 cm^{-1}

NMR (DMSO-d₆, δ): 1.06-1.30 (2H, br m), 1.61 (4H, br m), 1.72 (2H, br m), 2.33 (6H, s), 2.70 (4H, br m), 4.03 (2H, s), 6.56-6.59 (3H, br m), 7.00-7.09 (1H, m), 7.19-7.27 (4H, m), 7.40-7.50 (4H, m)

FAB Mass : $518 (M^{+}+1)$

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CLAIMS

1. A compound of the formula :

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wherein R^1 is carboxy or protected carboxy,

 R^2 is aryl which may have suitable substituent(s),

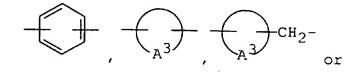
 R^3 is aryl which may have suitable substituent(s),

A¹ is lower alkylene,

 \mathtt{A}^2 is bond or lower alkylene and

-Q- is

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(in which $\binom{}{A^3}$ is cyclo(lower)alkane or

cyclo(lower)alkene, each of which may have suitable substituent(s)),

and a pharmaceutically acceptable salt thereof.

2. A compound of claim 1, wherein \mathbb{R}^2 is aryl which may have one to three suitable substituent(s),

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 ${\ensuremath{\mathsf{R}}}^3$ is aryl which may have one to three suitable substituent(s),

-Q- is

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(in which is cyclo(lower)alkane or cyclo(lower)alkane, each of which may have one to three suitable

substituent(s)).

3. A compound of claim 2,
wherein R² is phenyl or lower alkylphenyl,
R³ is phenyl or lower alkylphenyl,
-Q- is

 A^3 CH₂- or A^3 CH₂-

(in which A^3 is cyclo(lower)alkane or cyclo(lower)alkene, each of which

or cyclo(lower)alkene, each of which may have one to three substituent(s) selected from the group consisting of epoxy, hydroxy and lower alkoxy).

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 A compound of claim 3, wherein -Q - is

5 A^3 , A^3 CH_2 - or

CH-

(in which $\binom{1}{3}$ is cyclo(lower)alkane

or $\operatorname{cyclo}(C_5-C_6)$ alkene, each of which may have one or two substituent(s) selected from the group consisting of epoxy, hydroxy and lower alkoxy).

5. A compound of claim 4, wherein \mathbb{R}^1 is carboxy or esterified carboxy, \mathbb{R}^2 is phenyl or lower alkylphenyl, \mathbb{R}^3 is phenyl or lower alkylphenyl, \mathbb{R}^1 is \mathbb{C}_1 - \mathbb{C}_3 alkylene, \mathbb{R}^2 is bond or \mathbb{C}_1 - \mathbb{C}_3 alkylene, and

-Q- is

 A^3 (in which A^3)

is cyclo(lower)alkane which may have a substituent selected from the group consisting of epoxy, hydroxy and lower alkoxy, or cyclo(C5-C6)alkene),

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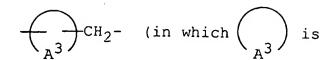
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- 98 -



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cyclo(lower)alkane which may have one or two substituent(s) selected from the group consisting of epoxy and hydroxy, or $cyclo(C_5-C_6)$ alkene), or

10

$$\overbrace{ A^3}$$
 CH- (in which $\binom{}{A^3}$ is

cyclo(lower)alkane).

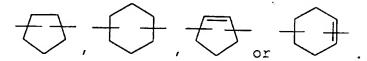
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6. A compound of claim 5, wherein R¹ is carboxy or lower alkoxycarbonyl, A¹ is methylene, and A² is bond or methylene.

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7. A compound of claim 6,
wherein R¹ is carboxy,
R² is phenyl or lower alkylphenyl,
R³ is phenyl or lower alkylphenyl,
A¹ is methylene,
A² is methylene, and
-Q- is

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8. A compound of claim 7,

which is selected from the group consisting of

35 (1) sodium [3-[[(1S)-2-(4,5-diphenyloxazol-2-yl)-

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2-cyclopenten-1-yl]methyl]phenoxy]acetate,

- (2) sodium [3-[[(1S)-2-(4,5-diphenyloxazol-2-yl)2-cyclohexen-1-yl]methyl]phenoxy]acetate,
- (3) sodium [3-[[2-(4,5-diphenyloxazol-2-yl)cyclopentyl]methyl]phenoxy]acetate and
- (4) sodium [3-[[2-[4,5-bis(4-methylphenyl)oxazol-2-yl]cyclohexyl]methyl]phenoxy]acetate.
- 9. A process for preparing a compound of the formula :

$$A^2-Q \qquad \qquad R^2$$

wherein R¹ is carboxy or protected carboxy,

 R^2 is aryl which may have suitable substituent(s),

 \mathbb{R}^3 is aryl which may have suitable substituent(s),

 A^1 is lower alkylene,

 ${\tt A}^2$ is bond or lower alkylene and

-Q- is

$$A^{3}$$
 CH₂- or

(in which
$$\binom{}{A^3}$$
 is cyclo(lower)alkane or

cyclo(lower)alkene, each of which may have suitable substituent(s)),

- 100 -

or a salt thereof, which comprises

(1) reacting a compound of the formula :

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wherein ${\bf R}^2$, ${\bf R}^3$, ${\bf A}^2$ and ${\bf -Q-}$ are each as defined above, or a salt thereof with a compound of the formula :

$$X^{1}-A^{1}-R^{1}$$

15

wherein \mathbf{R}^1 and \mathbf{A}^1 are each as defined above, and \mathbf{X}^1 is an acid residue, or a salt thereof to give a compound of the formula :

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$$R^{2}$$
 $A^{2}-Q$
 R^{2}
 R^{3}

25

wherein \mathbf{R}^1 , \mathbf{R}^2 , \mathbf{R}^3 , \mathbf{A}^1 , \mathbf{A}^2 and $-\mathbf{Q}-$ are each as defined above, or a salt thereof, or

(2) subjecting a compound of the formula :

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- 101 -

wherein R^2 , R^3 , A^1 , A^2 and -Q- are each as defined above, and

Ra is protected carboxy,

or a salt thereof to elimination reaction of the carboxy protective group to give a compound of the formula :

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wherein R^2 , R^3 , A^1 , A^2 and -Q- are each as defined above, or a salt thereof, or

(3) subjecting a compound of the formula :

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wherein R^1 , R^2 , R^3 , A^1 and A^2 are each as defined above, and

 $-Q^{1} - is \xrightarrow{A^{4}} CH_{2} - \underbrace{A^{4}} CH_{2}$

or a salt thereof to oxidation reaction to give a compound of the formula :

- 102 -

$$A^{2}-Q^{2}-V_{0}$$
 R^{2}

5

wherein \mathbb{R}^1 , \mathbb{R}^2 , \mathbb{R}^3 , \mathbb{A}^1 and \mathbb{A}^2 are each as defined above, and

10

$$-Q^2$$
 is A^5 , A^5 CH_2 or A^5 CH_2 (in which A^5 is cyclo(lower)alkane having an epoxy group),

15

or a salt thereof, or

20

(4) subjecting a compound of the formula :

$$A^{2}-Q^{2}$$
 R^{3}

25

wherein R^1 , R^2 , R^3 , A^1 , A^2 and $-Q^2$ - are each as defined above,

or a salt thereof to reduction reaction to give a compound of the formula :

30

35

wherein \mathbf{R}^1 , \mathbf{R}^2 , \mathbf{R}^3 , \mathbf{A}^1 and \mathbf{A}^2 are each as defined above, and

$$-Q^{3}- \text{ is } \underbrace{\begin{pmatrix} A_{6} \end{pmatrix} \cdot \begin{pmatrix} A_{6} \end{pmatrix}$$

or a salt thereof, or

20
 (5) subjecting a compound of the formula :

wherein R^1 , R^2 , R^3 , A^1 , A^2 and $-Q^1$ — are each as defined above,

or a salt thereof to reduction reaction to give a compound of the formula :

$$A^{2}-Q^{4}-N$$
 R^{2}
 R^{3}

- 104 -

wherein R^1 , R^2 , R^3 , A^1 and A^2 are each as defined above, and

or a salt thereof, or

(6) subjecting a compound of the formula :

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wherein R^1 , R^2 , R^3 , A^1 , A^2 and $-Q^1$ — are each as defined above, or a salt thereof to oxidation reaction to give a compound of the formula :

wherein R^1 , R^2 , R^3 , A^1 and A^2 are each as defined above, and

- 105 -

$$-Q^5$$
 is A^8 CH_2 or A^8 CH_2 having two hydroxy groups),

or a salt thereof, or

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(7) subjecting a compound of the formula :

wherein R^1 , R^2 , R^3 , A^1 , A^2 and $-Q^3$ - are each as defined above, or a salt thereof to alkylation reaction to give a compound of the formula :

 $A^2 - Q^6 - R^2$

wherein R^1 , R^2 , R^3 , A^1 and A^2 are each as defined above, and

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$$-Q^6$$
 is A^9 CH_2 CH_2 CH_3 CH_4 CH_4 CH_5 CH_4 CH_5 CH_5 CH_6 CH_6

or a salt thereof, or

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(8) subjecting a compound of the formula :

wherein R^1 , R^2 , R^3 , A^1 , A^2 and are each as defined above, and or a salt thereof to reduction reaction to give a compound of the formula :

$$A^{2} \xrightarrow{A^{3}} CH_{2} \xrightarrow{R^{2}} R^{3}$$

wherein R^1 , R^2 , R^3 , A^1 , A^2 and A^3 are each as defined above, A^3 or a salt thereof.

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10. A compound of the formula:

wherein R² is aryl which may have suitable substituent(s),

 \mathbb{R}^3 is aryl which may have suitable substituent(s),

 ${\tt A}^2$ is bond or lower alkylene and ${\tt -Q-}$ is

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$$A^3$$
 CH_2 or

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(in which \bigcirc_{A^3} is cyclo(lower)alkane or

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cyclo(lower)alkene, each of which may have suitable substituent(s)),

and a salt thereof.

11. A process for preparing a compound of the formula :

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$$\begin{array}{c|c}
 & N & R^2 \\
 & N & R^2
\end{array}$$
OH

- 108 -

wherein R^2 is aryl which may have suitable substituent(s),

 \mathbb{R}^3 is aryl which may have suitable substituent(s),

 A^2 is bond or lower alkylene and -Q- is

(in which $\binom{1}{2}$ is cyclo(lower)alkane or

cyclo(lower)alkene, each of which may have suitable substituent(s)),

or a salt thereof,

which comprises subjecting a compound of the formula:

wherein \mathbb{R}^2 , \mathbb{R}^3 , \mathbb{A}^2 and $-\mathbb{Q}^-$ are each as defined above, and

R_a is lower alkyl, or a salt thereof.

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12. A pharmaceutical composition which comprises, as an active ingredient, a compound of claim 1 or a pharmaceutically acceptable salt thereof in admixture

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with pharmaceutically acceptable carriers.

- 13. A use of a compound of claim 1 or a pharmaceutically acceptable salt thereof as a prostaglandin ${\rm I}_2$ agonist.
- 14. A method for treating or preventing arterial obstruction, restenosis after percutaneous transluminal coronary angioplasty, arteriosclerosis, cerebrovascular disease or ischemic heart disease which comprises administering a compound of claim 1 or a pharmaceutically acceptable salt thereof to human or animals.
- 15. A process for preparing a pharmaceutical composition which comprises admixing a compound of claim 1 or a pharmaceutically acceptable salt thereof with a pharmaceutically acceptable carrier.

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INTERNATIONAL SEARCH REPORT

International Application No PCT/JP 94/02116

A: CLASSIFICATION OF SUBJECT MATTER					
	C 07 D 263/32,A 61 K 31/42				
' '	C U/ D 203/32,A 01 K 31/42				
According	to International Patent Classification (IPC) or to both national cla	erification and IDC 6			
1	S SEARCHED	auncador and IFC			
	documentation searched (classification system followed by classifi				
		cation symbols)			
	07 D, A 61.K				
Documenta	tion searched other than minimum documentation to the extent th	at such documents are included in the fields	scarched		
Electronic (lata base consulted during the international search (name of data	base and, where practical, search terms used)			
			·		
C. DOCUM	IENTS CONSIDERED TO BE RELEVANT				
Category *	Citation of document, with indication, where appropriate, of the	relevant nassages	Relevant to claim No.		
		racram passaga	Record to claim No.		
D,A	EP, A, 0 434 034		1,14		
_,	(BRISTOL-MYERS) 26 Ju	ma 1001	1,14		
	(26.06.91),	me 1991			
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	claims 1,3; page 20,				
İ	line 40 - page 24,				
	line 34.				
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	(BROWN) 11 May 1971				
	(11.05.71),				
	claim 1; column 7,				
	line 23 - column 8,				
İ	line 12.	1			
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A	CHEMICAL ABSTRACTS, vol.	117.	1,13,		
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1	N.A. MEANWELL et al.	"Non-			
1	The state of the s	11011			
X Furth	er documents are listed in the continuation of box C.	Patent family members are listed i	n anner		
		Later latery inclines are made	ii allica		
Special cate	gories of cited documents:	and later demonstrated and an in-	marker of filler disc		
'A' docume	nt defining the general state of the art which is not	T later document published after the inte- or priority date and not in conflict wi	th the application but		
0002005	red to de di particular relevance	cited to understand the principle or th			
E earlier d	ocument but published on or after the international	"X" document of particular relevance; the	daimed invention		
L' documen	It which may throw doubts on priority deimfel or	cannot be considered novel or cannot	be considered to		
WILLEST 12	i dued to establish the publication date of another	"Y" document of particular relevance; the			
O docume	or other special reason (as specified)	cannot be considered to involve an in-	ventive step when the		
outer m	other means other such document is combined with one or more other such docu-				
P documer	t published prior to the international filing date but	in the art.			
	*& document member of the same patent family				
Jake of the a	Date of the actual completion of the international search Date of mailing of the international search report				
	01 February 1995				
		20.02.95			
	·	E U. U. 33			
Name and ma	tiling address of the ISA	Authorized officer			
	European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk				
	Tel. (+31-70) 340-2040, Tx. 31 651 epo nl.	HAMMER e.h.			
	Fax: (+31-70) 340-3016				
		I	1		

	n) DOCUMENTS CONSIDERED TO BE RELEVANT	15.
Category C	Station of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
	prostanoid prostacyclin mimetics. 2. 4,5-diphenyl- oxazole derivatives", page 820, column 2, no. 150 926e; (J.Med.Chem. 1992, 35(19), 3483-97 (Eng.)).	
PA,	CHEMICAL ABSTRACTS, vol. 120, no. 15, issued 1994, April 11, (Columbus, Ohio, USA), N.A. MEANWELL et al. "Non- prostanoid prostacyclin mimetics. 5. Structure-acti- vity relationships associa- ted with (3-(4-(4,5-diphenyl2-oxazolyl)-5-oxazolyl)phenoxy)acetic acid", page 1036, column 1, no. 191 585y; (J.Med.Chem. 1993, 36(24), 3884-903 (Eng)).	1,12,
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A	CHEMICAL ABSTRACTS, vol. 119, no. 19, issued 1993, November 08, (Columbus, Ohio, USA), R.J. CREMLYN et al. "Chlorosulfonation of N-phenylmorpholine, benzothiazole, 2-methylbenzothiazole, and triphenyloxazole", page 890, column 1, no. 203360r; (Phosphorus, Sulfur Silicon Relat.Elem. 1992, 73(1-4), 107-20 (Eng)).	1

International Application No
PU./JP 94/02116

		FC./UF	94/02116
	1000) 30CUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages		Relevant to claim No.
Α	CHEMICAL ABSTRACTS, vol. 98, no. 15, issued 1983, April 11, (Columbus, Ohio, USA), D.R. SHRIDHAR et al. "Potential hypolipidemic agents. Part I. Synthesis and hypolipidemic activity of some 4-(2,5-substituted oxazol4-yl)phenoxyalkanoic acid derivatives", page 626, column 2, no. 125 936q; (Indian J.Chem., Sect.B 1982, 21B(9), 860-4 (Eng)).		1
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INTERNATIONAL SEARCH REPORT

Interr 'onal application No.
PCT/JP 94/02116

Box I	Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This inv	ernational search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
ı. 🛚 💢	Claims Nos.: 13,14 have been searched incompletely because they relate to subject matter not required to be searched by this Authority, namely:
	REMARK: Although claims 13,14 are directed to a method of treatment of the human body (PCT, Rule 39.1(iv)), the search has been carried out and based on the alleged effects of the compounds.
2.	Claims Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. [Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box I	Observations where unity of invention is lacking (Continuation of item 2 of first sheet)
This L	nternational Searching Authority found multiple inventions in this international application, as follows:
	·
1. [As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2.	As all searchable claims could be searches without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. [As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. [No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Res	The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

ANHANG

ANNEXE

zum internationalen Recherchenbericht über die internationale Patentanmeldung Nr.

to the International Search Report to the International Patent Application No.

ANNEX

au rapport de recherche inter-national relatif à la demande de brevet international n°

PCT/JP 94/02116 SAE 101049

In diesem Anhang sind die Mitglieder der Patentfamilien der im obenge- nannten internationalen Recherchenbericht angeführten Patentdokumente angegeben. Diese Angaben dienen nur zur Inter- in no way liable for these particulars national visée ci-dessus. Les resignation in the diesem Anhang sind die Mitglieder der Mitglie richtung und erfolgen ohne Gewähr.

national search report. The Office is in no way liable for these particulars which are given merely for the purpose of information.

relatifs aux documents de brevets cités dans le rapport de recherche inter-national visée ci-dessus. Les reseigne-ments fournis sont donnés à titre indicatif et n'engagent pas la responsibilité de l'Office.

angeführt: Patent in sei Document	herchenbericht es Patentdokument document cited arch report de brevet cité apport de recherche	Datum der Veröffentlichung Publication date Date de publication	Mitglied(er) der Datum der Patentfamilie Veröffentlichung Patent family Publication member(s) date Membre(s) de la Date de famille de brevets publication		
EP A1	434034	26-06-91	CA AA 2032674 21-06-91 CN A 1052667 03-07-91 FI AO 906213 17-12-90 FI A 906213 21-06-91 HU AO 908361 29-07-91 HU A2 59116 28-04-92 HU AO 9201706 28-08-92 HU B 206100 28-08-92 HU A2 62869 28-06-93 IL AO 96747 16-09-91 JP A2 4217966 07-08-92 NB AO 905444 18-12-90 ND A 905444 21-06-91 NZ A 236474 27-07-93 PT A 96276 30-09-91 US A 5262540 16-11-93 ZA A 9010210 28-08-91 AU A1 69991/91 06-08-92 AU B2 642955 04-11-93		
US A	3578671	11-05-71	keine – none – rien		